

MS35

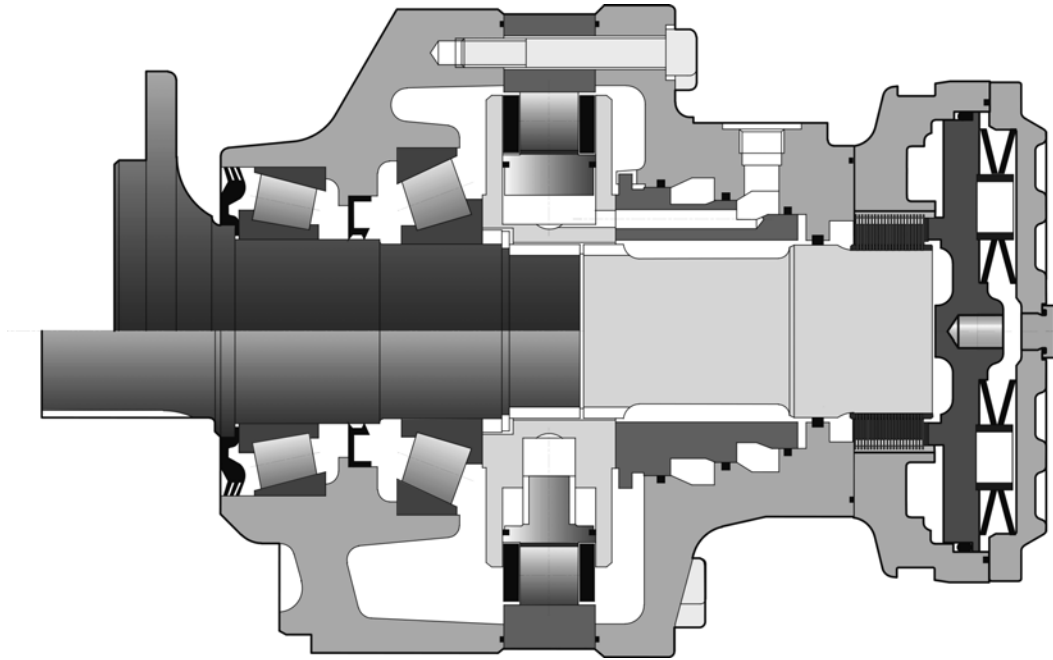
HYDRAULIC MOTORS



T E C H N I C A L C A T A L O G



CHARACTERISTICS



Motor inertia

0.4 kg.m²

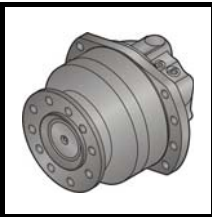
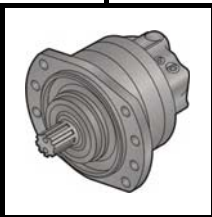
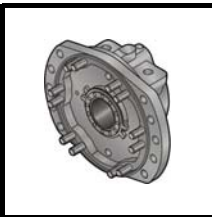
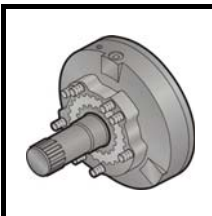
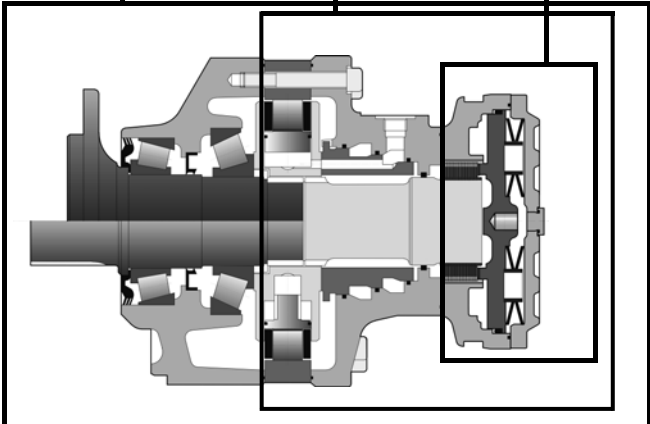
	①		②		Theoretical torque		Max.power		Max. speed		Max. pressure bar [PSI]
	cm ³ /tr [cu.in/rev.]		cm ³ /tr [cu.in/rev.]		at 100 bar		at 1000 PSI		tr/min [RPM]		
	①	②	Nm	[lb.ft]	①	②	①	②	①	②	
Cams with equal lobes	7	2,439 [148.8]	1,220 [74.4]	3,878 [1,972]	110 [148]	73 [98]	55 [74]	140	140	450 [6,527]	
	9	3,143 [191.7]	1,572 [95.8]	4,997 [2,541]							
	0	3,494 [213.1]	1,747 [106.5]	5,555 [2,825]							
	2	4,198 [256.0]	2,099 [128.0]	6,675 [3,394]							
Cams with unequal lobes	K	3,000 [183.0]	1,911 [116.6]	4,770 [2,426]	110 [148]	73 [98]	55 [74]	120	120	450 [6,527]	
			1,091 [66.5]								
Cams with unequal lobes	A	3,494 [213.1]	2,099 [128.0]	5,555 [2,825]	110 [148]	73 [98]	55 [74]	110	110	450 [6,527]	
			1,395 [85.1]								

① First displacement

② Second displacement

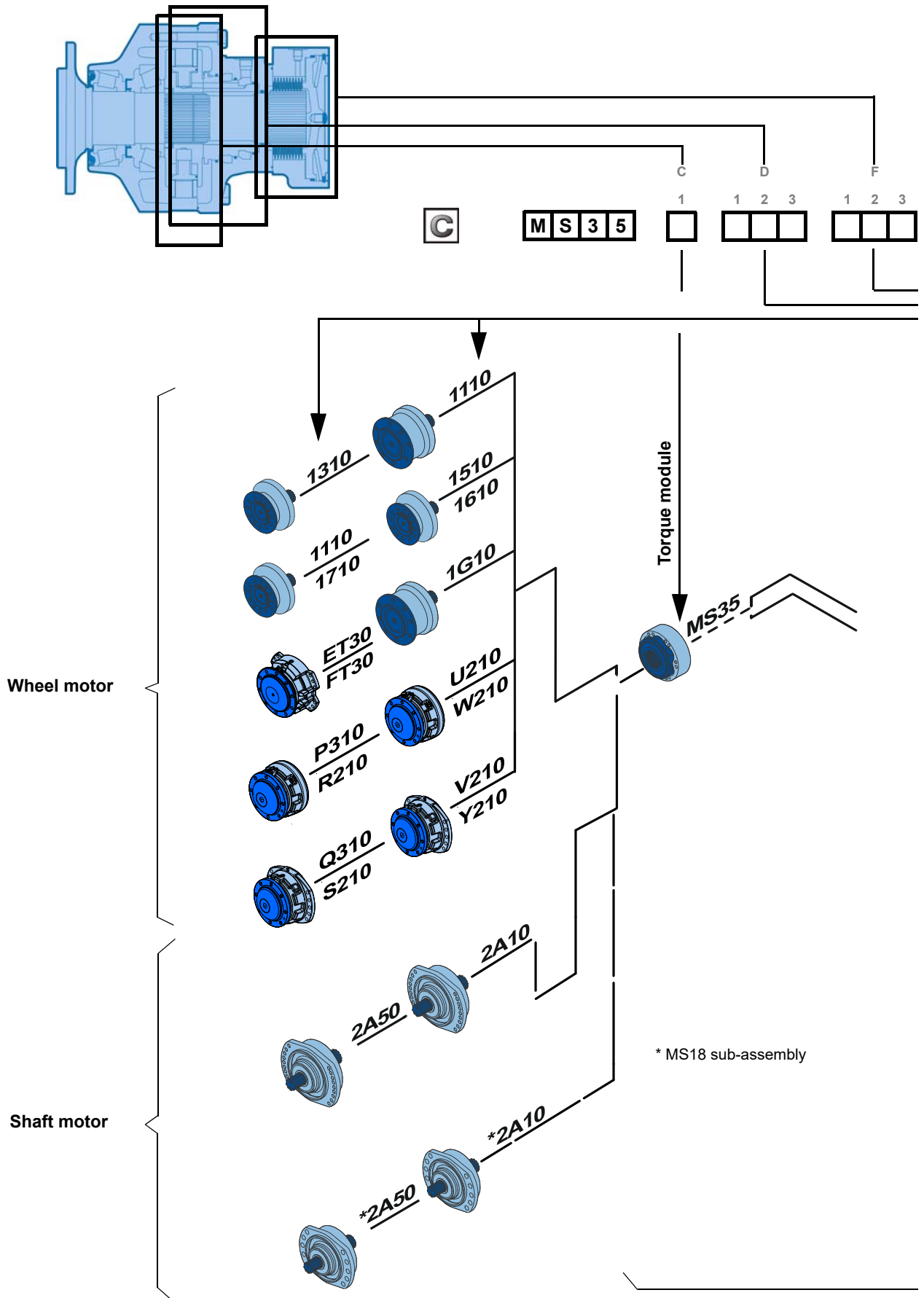


CONTENT

	MODULARITY	4	Modularity and Model code
	MODEL CODE	6	
	WHEEL MOTOR	8	Wheel motor
	Dimensions for standard (1110) 1-displacement motor	9	
	Dimensions for standard (1110) 2-displacement motor	9	
	Support types	10	
	Studs	10	
	Load curves	11	
	Support types (continued)	12	
Load curves (continued)	13		
Load curves (continued)	14		
	SHAFT MOTOR	15	Shaft motor
	Dimensions for standard (2A50) 1-displacement motor	15	
	Dimensions for standard (2A50) 2-displacement motor	15	
	Support types	17	
	VALVING SYSTEMS AND HYDROBASES	19	Valving systems and hydrobases
	Dimensions for 1-displacement valving	19	
	Dimensions for 2-displacement valving	20	
	Dimensions for <i>Twin-Lock™</i> valving	23	
Hydraulic connections	24		
	BRAKES	29	Brake
	Rear brake	29	
	Rear brake	30	
	C27™ Combined brake	31	
	P27™ Parking brake	32	
	P20™ Parking brake	33	
S20™ Service brake	34		
	OPTIONS	35	Options

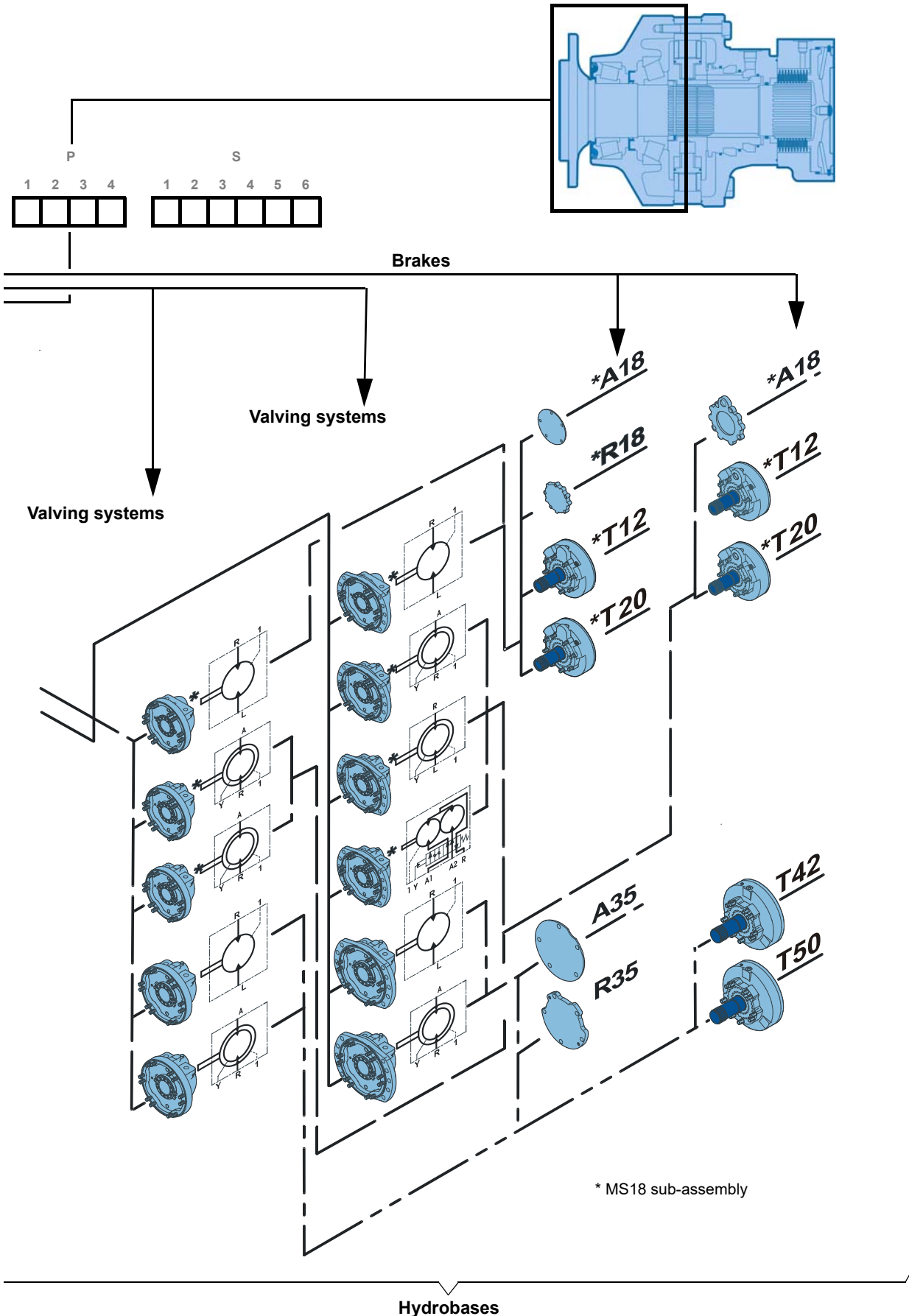


MODUL





ARITY



Modularity and Model code

Wheel motor

Shaft motor

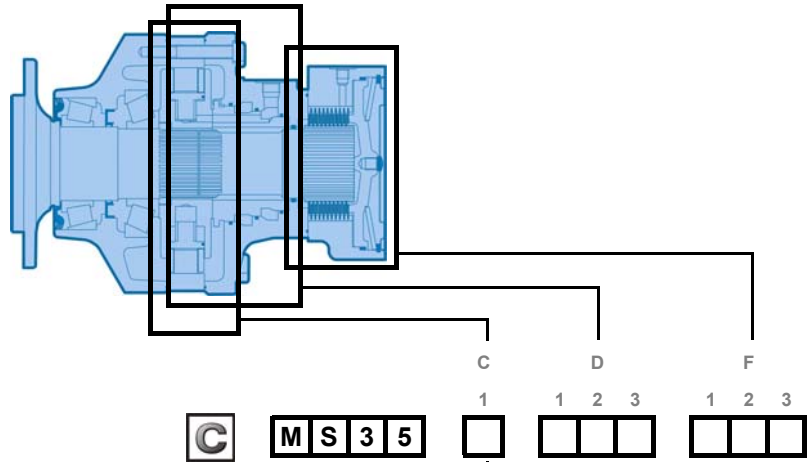
Valving systems and hydrobases

Brake

Options



MODEL



	①	②	
	cm ³ /tr [cu.in/rev.]	cm ³ /tr [cu.in/rev.]	
Cams with equal lobes	7	2 439 [148,8]	
	9	3 143 [191,7]	
	0	3 494 [213,1]	
	2	4 198 [256,0]	
Cams with unequal lobes	K	3 000 [183,0]	1 911 [116,6]
			1 091 [66,5]
	A	3 494 [213,1]	2 099 [128,0]
			1 395 [85,1]

① First displacement
② Dual displacement

D1

Valving type	
1-displacement valving	1
Symmetrical	A Ratio 2
	B Ratio <2
	C Ratio >2
2-displacement & Twin-Lock™ valving (Clockwise)	D* Ratio 2
	E Ratio <2
2-displacement & Twin-Lock™ valving (Counterclockwise)	G Ratio 2
	H* Ratio <2
	J* Ratio >2

* For Boosted Braking™ (option U becomes mandatory).

D2

Valving cover		Standard	Twin-Lock™ or 2-displacement
S18	Without mounting	1	D P
	Lug fixing	2	E Q
S35	Without mounting	B	-
	Lug fixing	C	-

D3

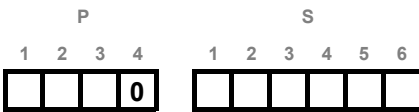
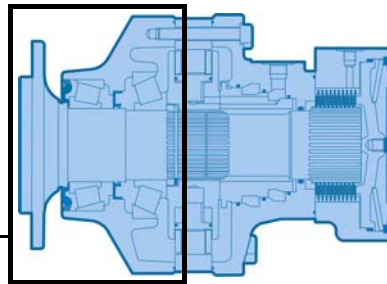
Connection type		
No transmission cover		0
ISO DP6162 flanges	DN25	1
ISO 9974-1 connections		
ISO DP6162 flanges	DN32	2
ISO 1179-1 connections		
ISO 9974-1 connections		4
ISO DP6162 flanges	DN32	7
ISO 11926-1 connections		
ISO DP6162 flanges	DN32	9
ISO 9974-1 connections		
ISO 11926-1 connections		A

F1 - F3

Rear brake					
S18	Without brake	Standard plate		A 1 8	
		Reinforced plate		R 1 8	
	Brakes	Bearing mounting or valving cover mounting	Parking brake	Screwed environmental cover	T 1 2
					T 2 0
S35	Without brake	Standard plate		A 3 5	
		Reinforced plate		R 3 5	
	Brakes	Bearing mounting or valving cover mounting	Parking brake	Screwed environmental cover	T 4 2
					T 5 0



CODE



P1 Front unit

0	Without bearing support	
1	Without mounting	
2	Lug mounting	
E	valving cover fixation	
F	chassis fixation	
P	valving cover fixation	
Q	chassis fixation	
R	valving cover fixation	
S	chassis fixation	
U	valving cover fixation	single control command
V	chassis fixation	single control command
W	valving cover fixation	double control command
Y	chassis fixation	double control command

S1 - S6

Options	
Without options or adaptations	0
Fluorinated elastomer seals	1
T4 Speed sensor installed	2
Brake environmental cover without plug	3
Drainage	5
Industrial bearing support	6
Diamond™	7
Predisposition for speed sensor	8
Hollow shaft	A
Drain on the bearing support	B
Reinforced sealing	E
Special wheel rim mounting	G
Surface heat treatment of the shaft	J
TD Speed sensor (two phase shifted frequencies)	Q
TR Speed sensor installed	S
Boosted Braking™	U

P2

Bearing support	
Without shaft	0
10 x Ø24 on Ø225	1
8 x Ø22 on Ø275 (Standard for S20/P20™ brake)	2
10 x Ø24 on Ø225 (Standard for P27™ brake)	3
10 x Ø24 on Ø335 (for studs length of 80 mm)	5
10 x Ø24 on Ø335 (Standard for C27™ brake) (for studs length of 65 mm)	T
10 x Ø24 on Ø225	6
12 x Ø24 on Ø275	7
Support without drum brake	G
For male shaft bearing support	A

P3

Shaft type	
Without studs	1
With studs + nuts	2
With studs	3
M threaded holes	4
Male shafts	
NF E22-141 splines	1
DIN 5480 splines	5

Modularity and Model code

Wheel motor

Shaft motor

Valving systems and hydrobases

Brake

Options



Methodology :

This document is intended for manufacturers of machines that incorporate Poclain Hydraulics products. It describes the technical characteristics of Poclain Hydraulics products and specifies installation conditions that will ensure optimum operation. This document includes important comments concerning safety. They are indicated in the following way:



Safety comment.

This document also includes essential operating instructions for the product and general information. These are indicated in the following way:



Essential instructions.



General information.



Information on the model number.



Weight of component without oil.



Volume of oil.



Units.



Tightening torque.



Screws.



Information intended for Poclain-Hydraulics personnel.

The views in this document are created using metric standards.
The dimensional data is given in mm and in inches (inches are given in brackets in italics).

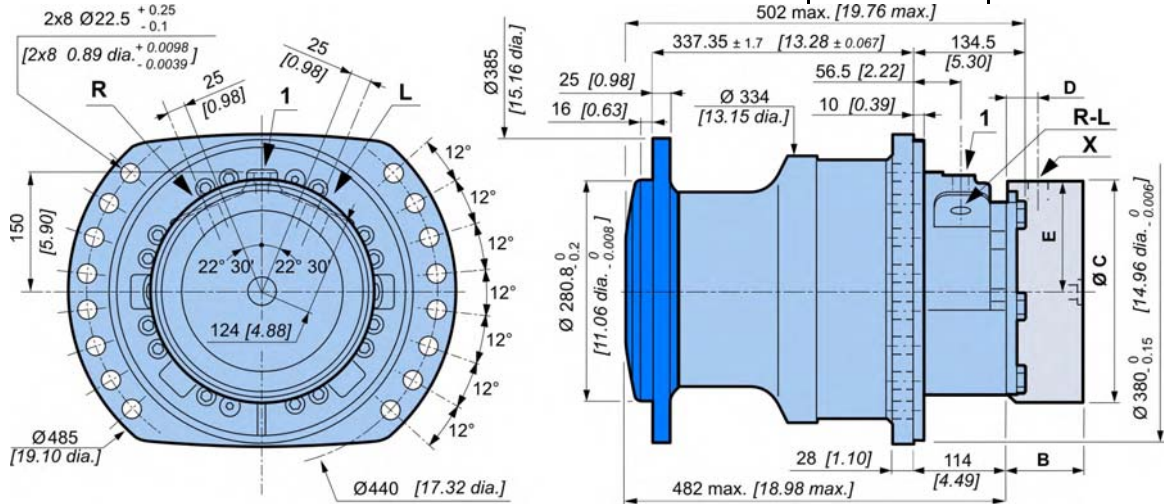




WHEEL MOTOR

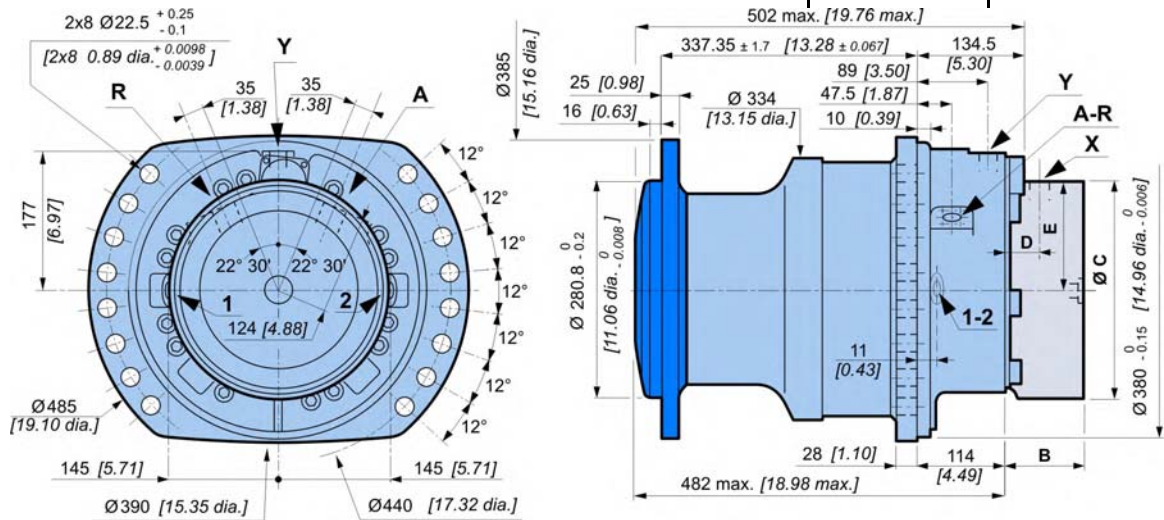
Dimensions for standard (1110) 1-displacement motor

	209 kg [460 lb]	269 kg [592 lb]
	5.00 L [300 cu.in]	4.00 L [240 cu.in]



Dimensions for standard (1110) 2-displacement motor

	209 kg [460 lb]	269 kg [592 lb]
	5.00 L [300 cu.in]	4.00 L [240 cu.in]



Modularity and Model code

Wheel motor

Shaft motor

Valving systems and hydrobases

Brake

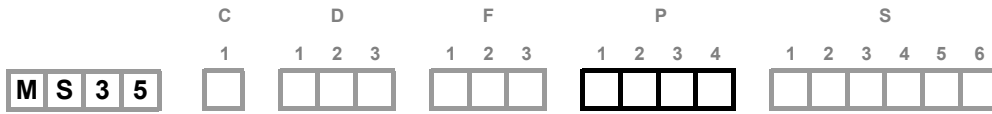
Options


	C	T 4 2	T 5 0
B	148.0 [5.83]	157.5 [6.20]	
C	Ø375 [14.76 dia.]	Ø375 [14.76 dia.]	
D	63.5 [2.50]	63.5 [2.50]	
E	183.5 [7.22]	183.5 [7.22]	

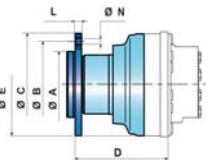
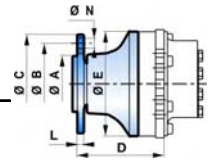
Also see "Brake" section (thumb nail opposite).




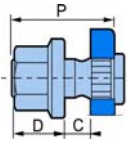
Support types



 <div style="display: flex; justify-content: space-around; width: 100px;"> 1110 </div>	A	B	C	D	E	N	Wheel rim mountings	L
	mm [in]	mm [in]	mm [in]	mm [in]	mm [in]	mm [in]		mm [in]
<div style="display: flex; justify-content: space-around; width: 100px;"> 1110 </div>	Ø 280.8 [11.06 dia.]	Ø 335 [13.19 dia.]	Ø 386 [15.20 dia.]	319 [12.56]	Ø 334 [13.15 dia.]	Ø 24 [0.94 dia.]	10 x M22x1.5	24 [0.94]
<div style="display: flex; justify-content: space-around; width: 100px;"> 1310 </div>	Ø 220.7 [8.69 dia.]	Ø 275 [10.83 dia.]	Ø 314 [12.36 dia.]	282 [11.10]	Ø 334 [13.15 dia.]	Ø 22 [0.87 dia.]	8 x M20x1.5	14 [0.55]
<div style="display: flex; justify-content: space-around; width: 100px;"> 1410 </div>	Ø 152.27 [5.99 dia.]	Ø 235 [9.25 dia.]	Ø 280 [11.02 dia.]	213 [8.39]	Ø 334 [13.15 dia.]	Ø 17.5 [0.69 dia.]	-	15 [0.59]
<div style="display: flex; justify-content: space-around; width: 100px;"> 1510 </div>	Ø 220.7 [8.69 dia.]	Ø 275 [10.83 dia.]	Ø 314 [12.36 dia.]	282 [11.10]	Ø 334 [13.15 dia.]	Ø 22 [0.87 dia.]	(8+4) x M20x1.5	14 [0.55]
<div style="display: flex; justify-content: space-around; width: 100px;"> 1610 </div>	Ø 175.7 [6.92 dia.]	Ø 225 [8.86 dia.]	Ø 276 [10.87 dia.]	282 [11.10]	Ø 334 [13.15 dia.]	Ø 24 [0.94 dia.]	10 x M22x1.5	15 [0.59]
<div style="display: flex; justify-content: space-around; width: 100px;"> 1G10 </div>	Ø 280.7 [11.05 dia.]	Ø 335 [13.19 dia.]	Ø 385 [15.16 dia.]	352.0 [13.86]	Ø 334.0 [13.15 dia.]	24.0 [0.94]	10 x M22x1.5	17 [0.67]



Studs

		P	C min.	C max.	D	Class	
		mm [in]	mm [in]	mm [in]	mm [in]		
Various studs	M16 x 1.5	50 [1.97]	5 [0.20]		21.0 [0.83]		12.9
	M20 x 1.5	60 [2.36]			25.0 [0.98]		
	M20 x 1.5	70 [2.76]			26.0 [1.02]		
	M22 x 1.5	64 [2.52]					
	M22 x 1.5	80 [3.15]					
Screws	M16 x 1.5	-	-		23.0 [0.91]	10.9	



See generic installation motors N°B59689D.



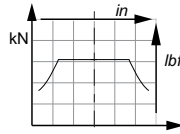
Load curves

Permissible radial loads

Test conditions :

Static : 0 tr/min [0 RPM] 0 bar [0 PSI]

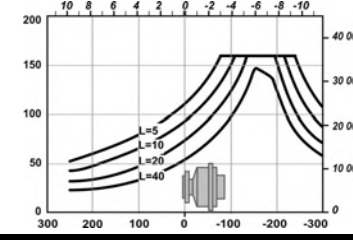
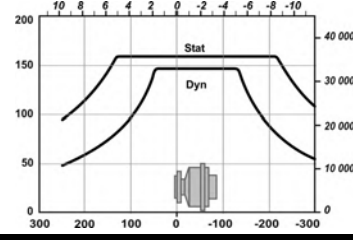
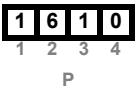
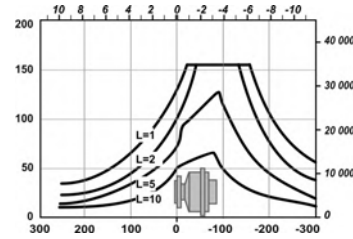
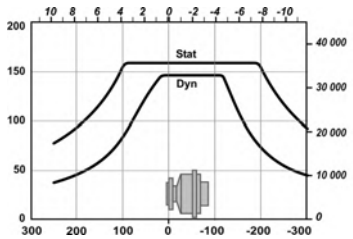
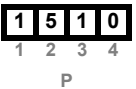
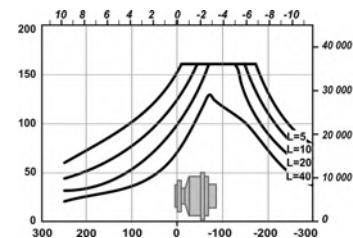
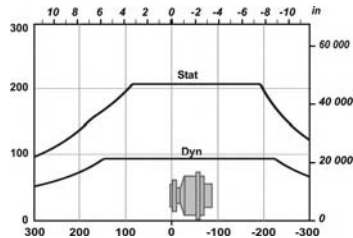
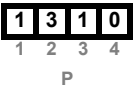
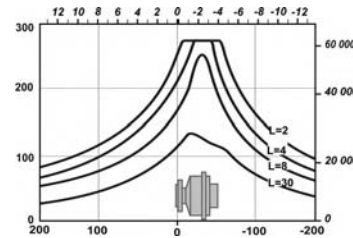
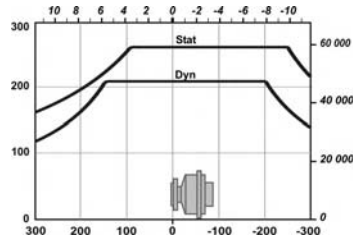
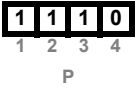
Dynamic : 0 tr/min [0 RPM], code 0 displacement, without axial load at max. torque



Service life of bearings

Test conditions :

L : Millions B10 revolutions at 150 bars (average pressure), with 25 cSt fluid, code 0 displacement, without axial load.



The service life of the components is influenced by the pressure. You must check that the combination of forces applied (Axial load / Radial load) is compatible with the permissible loads for the components, and that the resulting service lives of these components complies with the application's specifications. For an accurate calculation, consult your Poclain Hydraulics application engineer.

Modularity and Model code

Wheel motor

Shaft motor

Valving systems and hydrobases

Brake

Options



Support types (continued)

	C	D			F			P				S					
	1	1	2	3	1	2	3	1	2	3	4	1	2	3	4	5	6
M	S	3	5														

C	A mm [in]	B mm [in]	C mm [in]	D mm [in]	E mm [in]	N mm [in]	Wheel rim mountings	L mm [in]	
E T 3 0 <small>1 2 P 3 4</small>	Ø 280.7 [11.05 dia.]	Ø 335 [13.19 dia.]	Ø 386 [15.20 dia.]	317 [12.48]	Ø 405 [15.94 dia.]	Ø 24 [0.94 dia.]	10 x M22x1.5	19 [0.75]	
F T 3 0 <small>1 2 P 3 4</small>	Ø 280.7 [11.05 dia.]	Ø 335 [13.19 dia.]	Ø 392 [15.43 dia.]	205 [8.07]	Ø 408 [16.06 dia.]	Ø 24 [0.94 dia.]	10 x M22x1.5	19 [0.75]	
P 3 1 0 <small>1 2 P 3 4</small>	Ø 220.7 [8.69 dia.]	Ø 275 [10.83 dia.]	Ø 313 [12.34 dia.]	288.2 [11.34]	Ø 338 [13.31 dia.]	Ø 22 [0.87 dia.]	8 x M20x1.5	23 [0.91]	
Q 3 1 0 <small>1 2 P 3 4</small>	Ø 220.7 [8.69 dia.]	Ø 275 [10.83 dia.]	Ø 318 [12.52 dia.]	205 [8.07]	Ø 338 [13.31 dia.]	Ø 22 [0.87 dia.]	8 x M20x1.5	23 [0.91]	
R 2 1 0 <small>1 2 P 3 4</small>	Ø 220.7 [8.69 dia.]	Ø 275 [10.83 dia.]	Ø 314 [12.36 dia.]	304.8 [12.00]	Ø 338 [13.31 dia.]	Ø 22 [0.87 dia.]	8 x M20x1.5	31 [1.22]	
U 2 1 0 W 2 1 0 <small>1 2 P 3 4</small>	Ø 220.7 [8.69 dia.]	Ø 275 [10.83 dia.]	Ø 314 [12.36 dia.]	305.1 [12.01]	Ø 338 [13.31 dia.]	Ø 22 [0.87 dia.]	8 x M20x1.5	31 [1.22]	
S 2 1 0 <small>1 2 P 3 4</small>	Ø 220.7 [8.69 dia.]	Ø 275 [10.83 dia.]	Ø 314 [12.36 dia.]	177.6 [6.99]	Ø 338 [13.31 dia.]	Ø 22 [0.87 dia.]	8 x M20x1.5	31 [1.22]	
V 2 1 0 Y 2 1 0 <small>1 2 P 3 4</small>	Ø 220.7 [8.69 dia.]	Ø 275 [10.83 dia.]	Ø 314 [12.36 dia.]	177.6 [6.99]	Ø 338 [13.31 dia.]	Ø 22 [0.87 dia.]	8 x M20x1.5	31 [1.22]	



Also see "Brake" section (thumb-nail opposite).



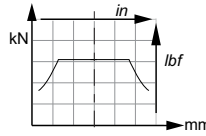
Load curves (continued)

Permissible radial loads

Test conditions :

Static : 0 tr/min [0 RPM] 0 bar [0 PSI]

Dynamic : 0 tr/min [0 RPM], code 0 displacement, without axial load at max. torque

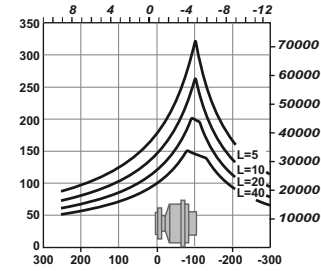
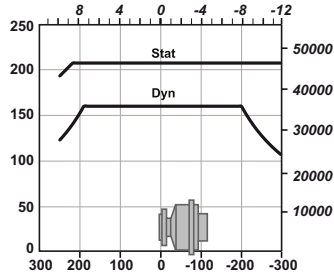


Service life of bearings

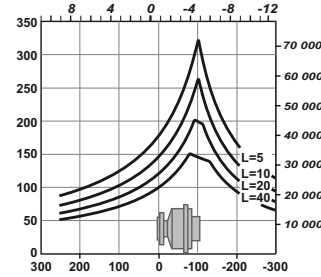
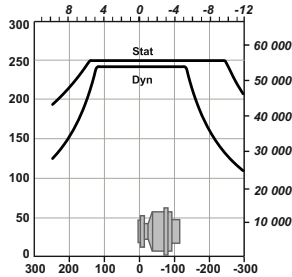
Test conditions :

L : Millions B10 revolutions at 150 bars (average pressure), with 25 cSt fluid, code 0 displacement, without axial load.

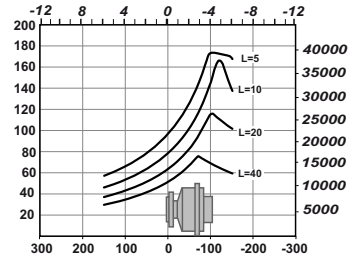
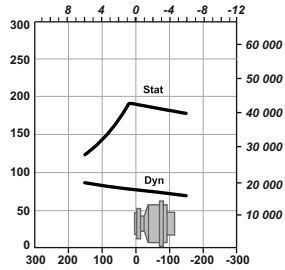
ET30
1 2 3 4



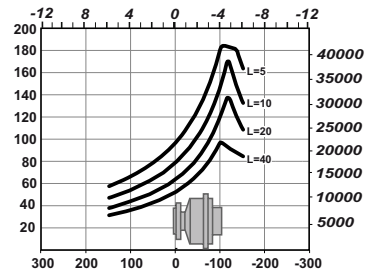
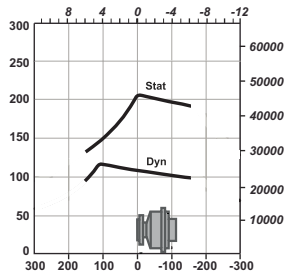
FT30
1 2 3 4
P



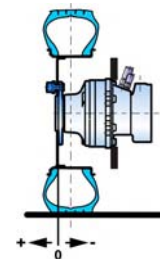
P310
1 2 3 4
P



Q310
1 2 3 4
P



The service life of the components is influenced by the pressure. You must check that the combination of forces applied (Axial load / Radial load) is compatible with the permissible loads for the components, and that the resulting service lives of these components complies with the application's specifications. For an accurate calculation, consult your Poclain Hydraulics application engineer.



Modularity and Model code

Wheel motor

Shaft motor

Valving systems and hydrobases

Brake

Options



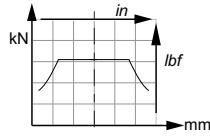
Load curves (continued)

Permissible radial loads

Test conditions :

Static : 0 tr/min [0 RPM] 0 bar [0 PSI]

Dynamic : 0 tr/min [0 RPM], code 0 displacement, without axial load at max. torque

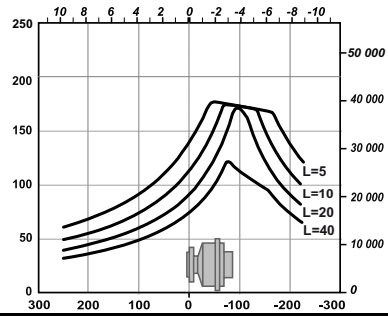
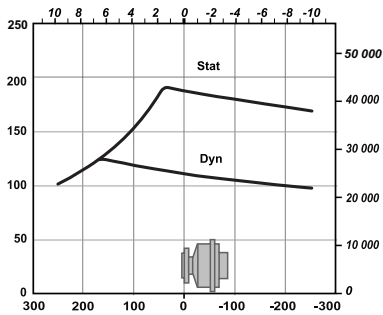


Service life of bearings

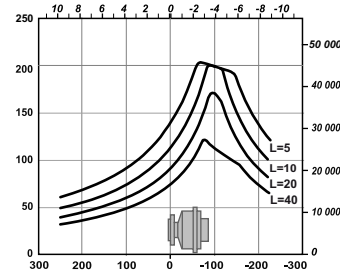
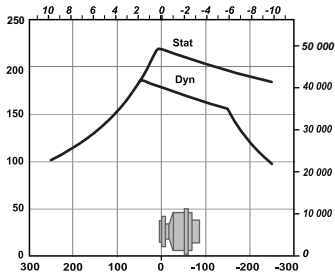
Test conditions :

L : Millions B10 revolutions at 150 bars (average pressure), with 25 cSt fluid, code 0 displacement, without axial load.

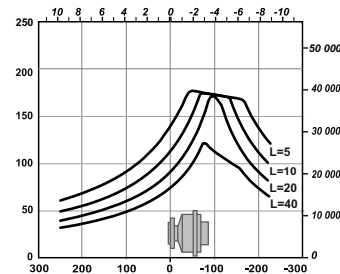
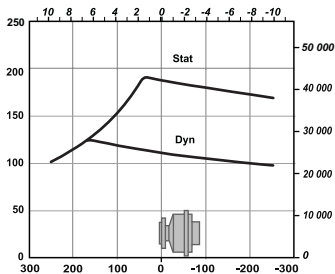
R 2 1 0
1 2 3 4



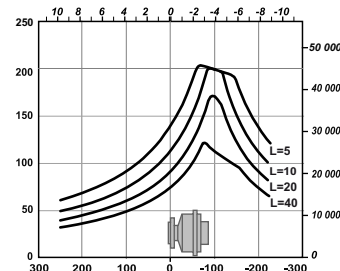
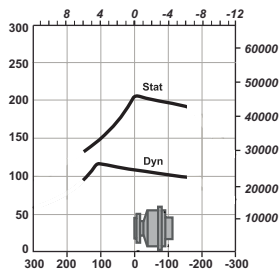
S 2 1 0
1 2 3 4
P



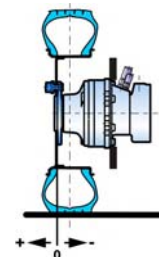
U 2 1 0
W 2 1 0
1 2 3 4
P



V 2 1 0
Y 2 1 0
1 2 3 4
P



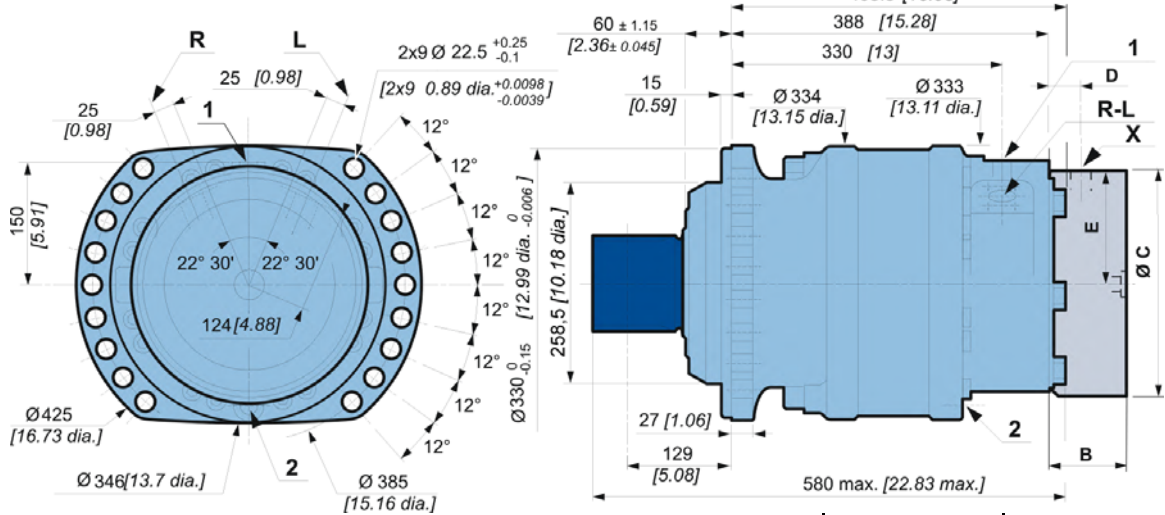
The service life of the components is influenced by the pressure. You must check that the combination of forces applied (Axial load / Radial load) is compatible with the permissible loads for the components, and that the resulting service lives of these components complies with the application's specifications. For an accurate calculation, consult your Poclain Hydraulics application engineer.





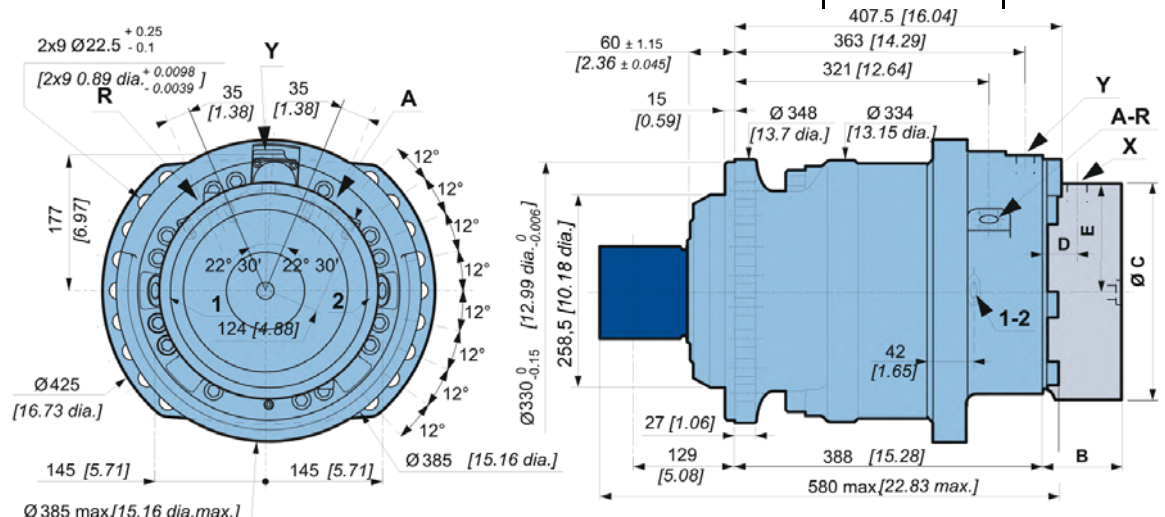
SHAFT MOTOR

Dimensions for standard (2A50) 1-displacement motor



	188 kg [414 lb]	248 kg [546 lb]
	5.00 L [300 cu.in.]	4.00 L [240 cu.in.]
	408.5 [16.08]	

Dimensions for standard (2A50) 2-displacement motor



	198 kg [436 lb]	152 kg [334 lb]
	3.00 L [180 cu.in.]	2.50 L [150 cu.in.]
	407.5 [16.04]	

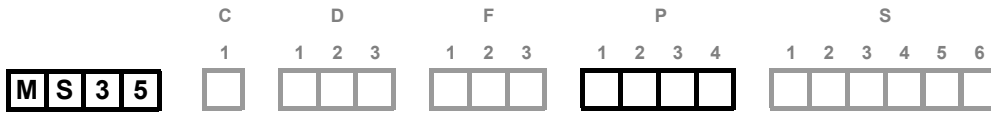
- Modularity and Model code
- Wheel motor
- Shaft motor
- Valving systems and hydrobases
- Brake
- Options

	C	T 4 2	T 5 0
B	148.0 [5.83]	157.5 [6.20]	
C	Ø375 [14.76 dia.]	Ø375 [14.76 dia.]	
D	63.5 [2.50]	63.5 [2.50]	
E	183.5 [7.22]	183.5 [7.22]	

Also see "Brake" section (thumb nail opposite).



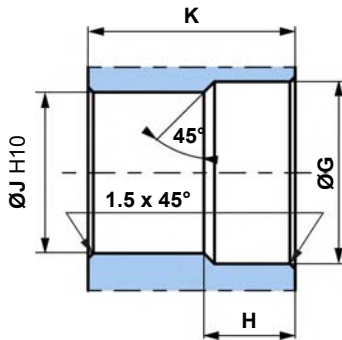
Support types



		A	B	C	D	E	F	
		mm [in]	mm [in]	mm [in]	mm [in]	mm [in]	mm [in]	
C 2 A 5 0 <small>1 2 3 4</small> P	DIN 5480 splines	Nominal Ø 120 [4.72]	R 3	60 [2.36]	2 x M16	28 [1.10]	110 [4.33]	
	Module 5	[1.57]	[R 0.12]					
	Z 22							
2 A 1 0 <small>1 2 3 4</small> P	NF E22-141 splines	Nominal Ø 120 [4.72]	R 3	60 [2.36]	2 x M16	28 [1.10]	110 [4.33]	
	Module 3.75	[1.57]	[R 0.12]					
	Z 30							
2 A 5 0 <small>1 2 3 4</small> P	DIN 5480 splines	Nominal Ø 90 [3.54]	R 3	35 [1.38]	2 x M14	23 [0.91]	90 [3.54]	
	Module 3	[0.91]	[R 0.12]					
	Z 28							
* MS18 bearing 2 A 1 0 <small>1 2 3 4</small> P	NF E22-141 splines	Nominal Ø 90 [3.54]	R 3	35 [1.38]	2 x M14	27 [1.06]	90 [3.54]	
	Module 2.5	[0.91]	[R 0.12]					
	Z 34							

i Also see 'Valving systems and hydrobases' section (thumbnail opposite).

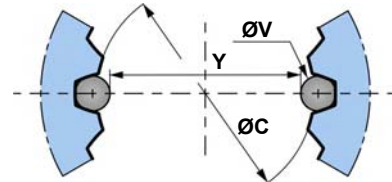
Splined coupling



Standard NF E22-141
 Pressure angle 20°. Centering on flanks. Slide fit (7H quality).

Standard DIN 5480
 Pressure angle 30°. Centering on flanks. Slide fit (7H quality).

N : Nominal Ø.
Mo : Module.
Z : Number of teeth.



		Ø G	H	Ø J	K	N	Mo	Z	Offset	Ø C (H10)	Ø V	Y	Tolerance
		mm [in]	mm [in]	mm [in]	mm [in]	mm [in]			mm [in]	mm [in]	mm [in]	µm [µin]	
C 2 A 5 0 <small>1 2 3 4</small> P		122 [4.80]	29 [1.14]	110 [4.33]	109 [4.29]	120 [4.72]	5	22	2.25 [0.09]	110 [4.33]	9 [0.35]	101.104 [3.98]	+ 87 / 0 [+3.425 / 0]
2 A 1 0 <small>1 2 3 4</small> P		121 [4.76]	29 [1.14]	112.5 [4.43]	109 [4.29]	120 [4.72]	3.75	30	3 [0.1181]	112.5 [4.43]	7.5 [0.30]	105.253 [4.14]	+ 104 / 0 [+4.094 / 0]
2 A 5 0 * MS18 bearing		91.5 [3.60]	25 [0.98]	84 [3.31]	89 [3.50]	90 [3.54]	3	28	1.35 [0.05]	84 [3.31]	5.25 [0.21]	79.110 [3.11]	+68 / 0 [+2.874 / 0]
2 A 1 0 * MS18 bearing		91 [3.58]	28 [1.10]	85.0 [3.35]	89 [3.50]	90 [3.54]	2.5	34	2 [0.0787]	85 [3.35]	5 [0.20]	80.169 [3.16]	+ 104 / 0 [+4.094 / 0]

General tolerances : ± 0.25 [±0.0098].

Material: Ex: 42CrMo4.

Hardening treatment to obtain R = 800 to 900 N/mm² [R = 116 030 to 130 533 PSI].



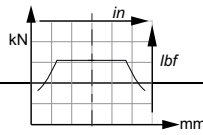
Load curves

Permissible radial loads

Max. permissible loads: 0 tr/min [0 RPM]; 0 bar [0 PSI]

Continuous permissible loads:

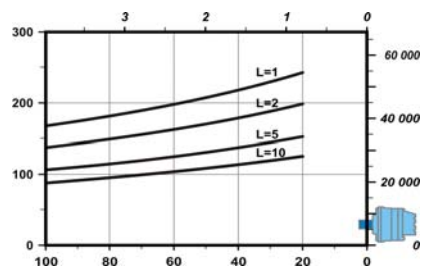
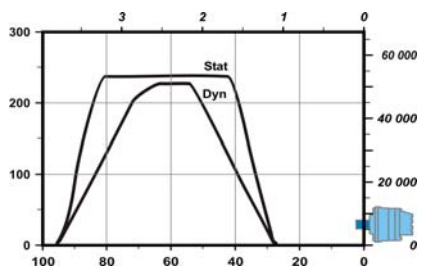
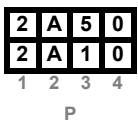
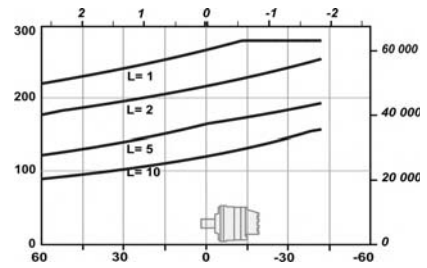
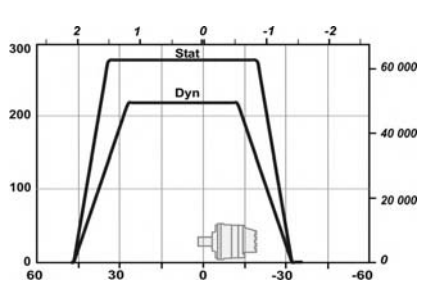
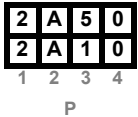
> 0 tr/min [> 0 RPM]; 275 bar [3 988 PSI].



Service life of bearings

Test conditions :

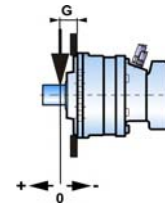
L : Millions B10 revolutions at 150 bars (average pressure), with 25 cSt fluid, code 0 displacement, without axial load.



The service life of the components is influenced by the pressure. You must check that the combination of forces applied (Axial load / Radial load) is compatible with the permissible loads for the components, and that the resulting service lives of these components complies with the application's specifications. For an accurate calculation, consult your Poclain Hydraulics application engineer.

C	G	mm [in]	C	G	mm [in]
2 A 1 0	129 [5.08]		2 A 1 0	108.5 [4.272]	
2 A 5 0	129 [5.08]		2 A 5 0	106.5 [4.193]	

* MS18 bearing



Modularity and Model code

Wheel motor

Shaft motor

Valving systems and hydrobases

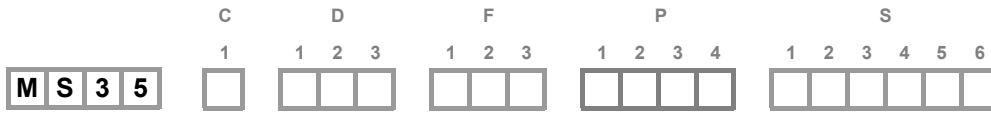
Brake

Options



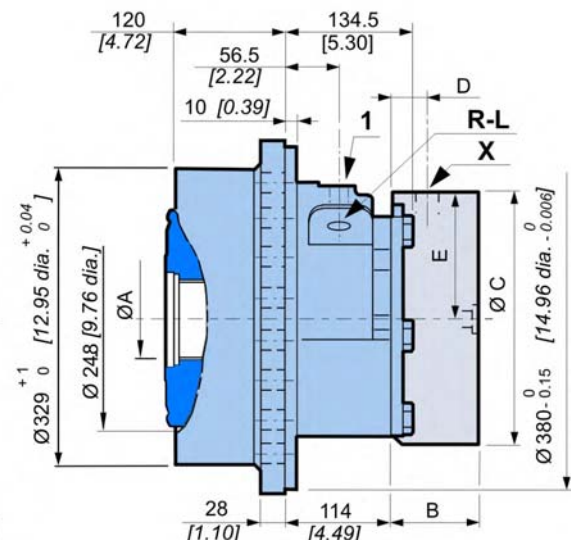
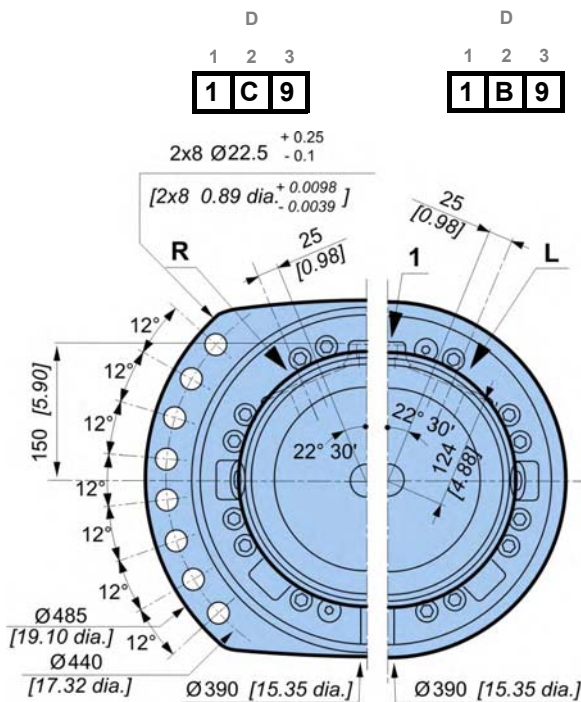


VALVING SYSTEMS AND HYDROBASES



Dimensions for 1-displacement valving

	100 kg [221 lb]	140 kg [307 lb]
	2.70 L [162 cu.in]	3.40 L [204 cu.in]

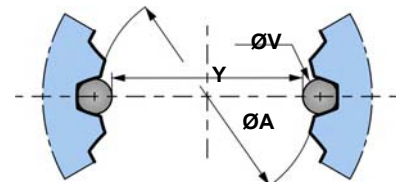


C	T 4 2	T 5 0
B	148.0 [5.83]	157.5 [6.20]
C	Ø375 [14.76 dia.]	Ø375 [14.76 dia.]
D	63.5 [2.50]	63.5 [2.50]
E	183.5 [7.22]	183.5 [7.22]

Also see "Brake" section (thumb nail opposite).

Cylinder block splines (as per standard NF E22-141)

ØA mm [in]	Module	Z	Dimension on 2 pins	
			Y mm [in]	ØV mm [in]
90 [3.543]	2.5	34	80.169 [3.156]	5 [0.197]



You are advised to have the installation validated by your Poclair Hydraulics application engineer before using the hydraulic unit in an application.



We must provide you with a detailed plan of the interface for any hydraulic unit use, consult your Poclair Hydraulics sales engineer.

Modularity and Model code

Wheel motor

Shaft motor

Valving systems and hydrobases

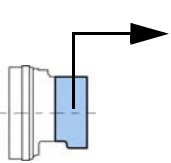
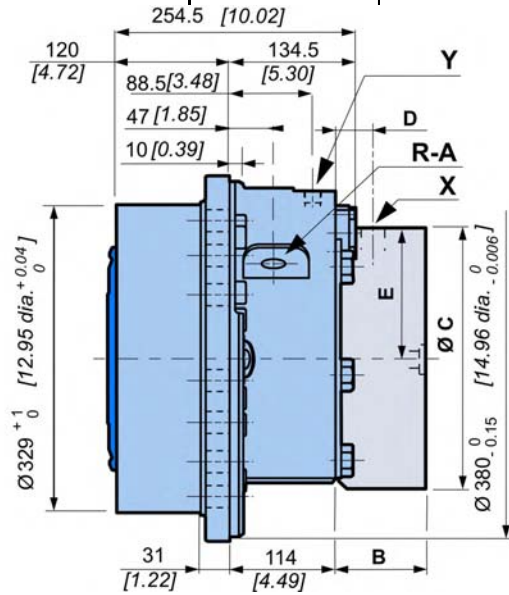
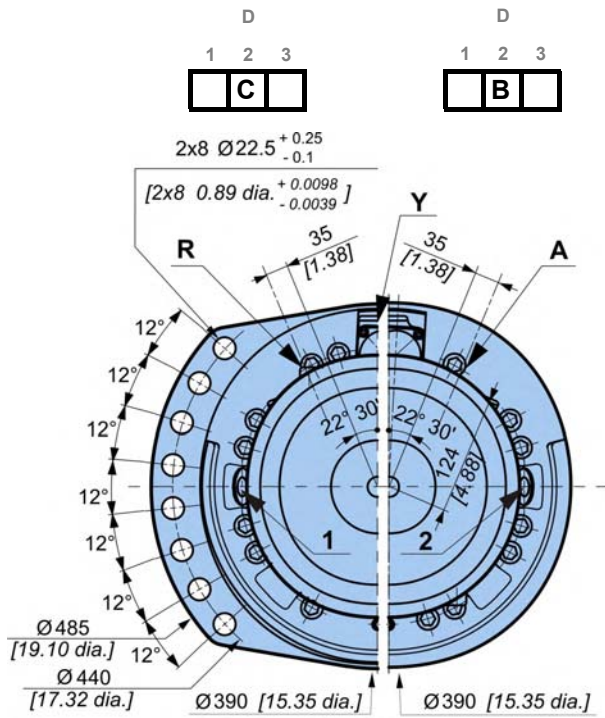
Brake

Options



Dimensions for 2-displacement valving

	98 kg [215 lb]	136 kg [299 lb]
	2.82 L [169 cu.in]	3.32 L [199 cu.in]



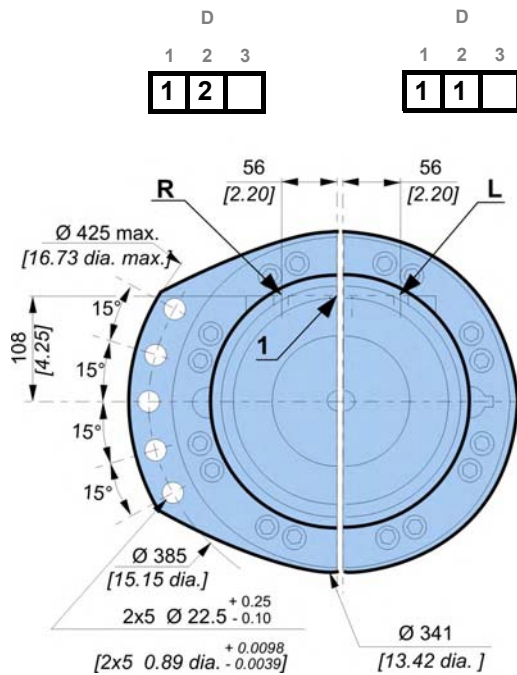
	C	T 4 2	T 5 0
B	148.0 [5.83]	157.5 [6.20]	
C	Ø375 [14.76 dia.]	Ø375 [14.76 dia.]	
D	63.5 [2.50]	63.5 [2.50]	
E	183.5 [7.22]	183.5 [7.22]	



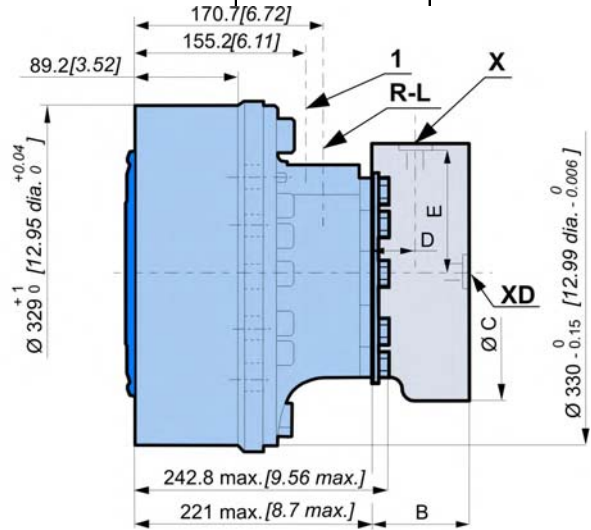
Also see "Brake" section (thumb-nail opposite).



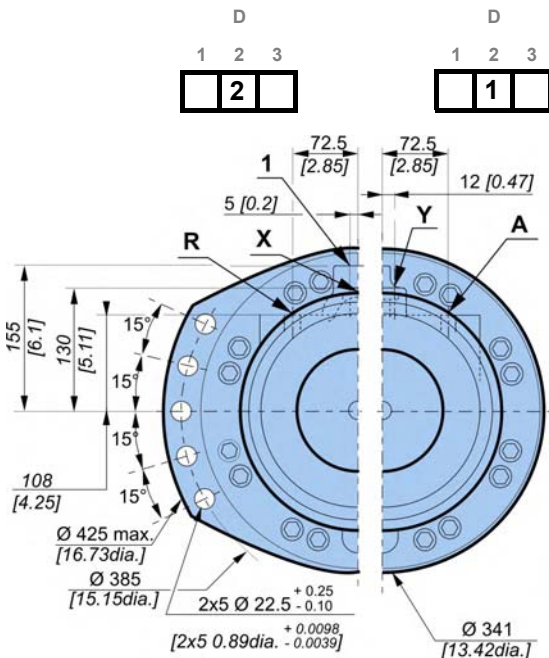
Dimensions for 1-displacement (MS18) valving



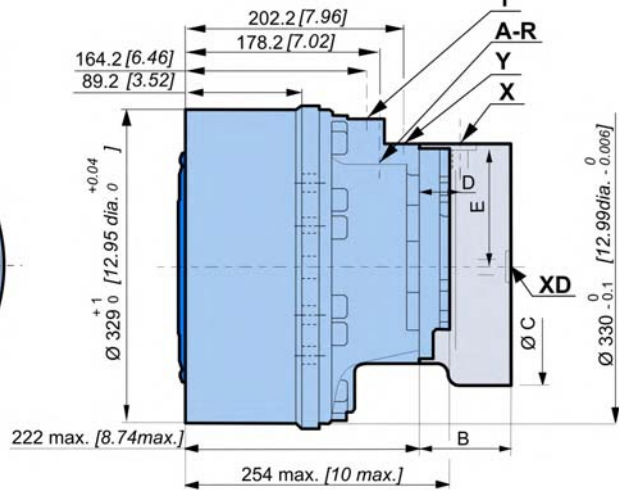
	82 kg [180 lb]	92 kg [202 lb]
	1.95 L [117 cu.in]	2.12 L [127 cu.in]



Dimensions for 2-displacement (MS18) valving



	91 kg [200 lb]	111 kg [245 lb]
	1.95 L [117 cu.in]	2.12 L [127 cu.in]



Modularity and Model code

Wheel motor

Shaft motor

Valving systems and hydrobases

Brake

Options

	T12	T20
B	92.5 [3.64]	115 [4.53]
Ø C	273.6 [10.77]	282 [11.10]
D	24.5 [0.96]	45 [1.77]
E	128.5 [5.06]	128.5 [5.06]

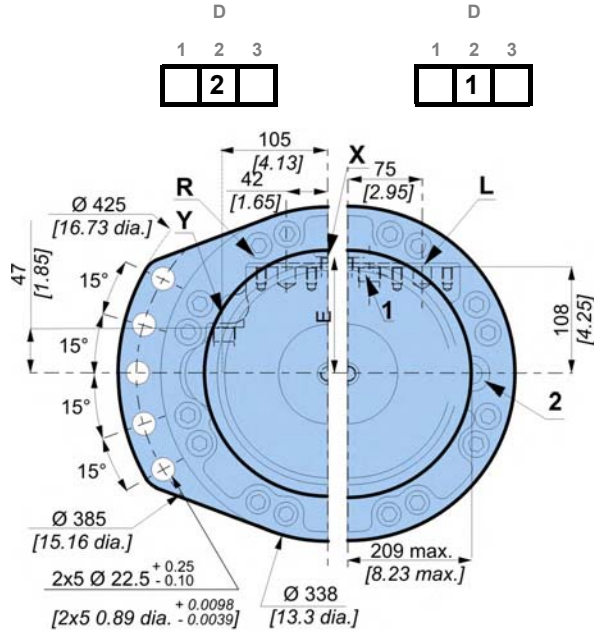


Also see "Brake" section (thumb-nail opposite).

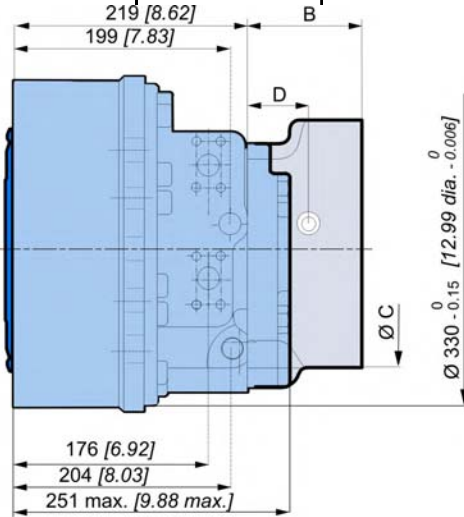


Dimensions for 2-displacement (MS18) symmetrical valving

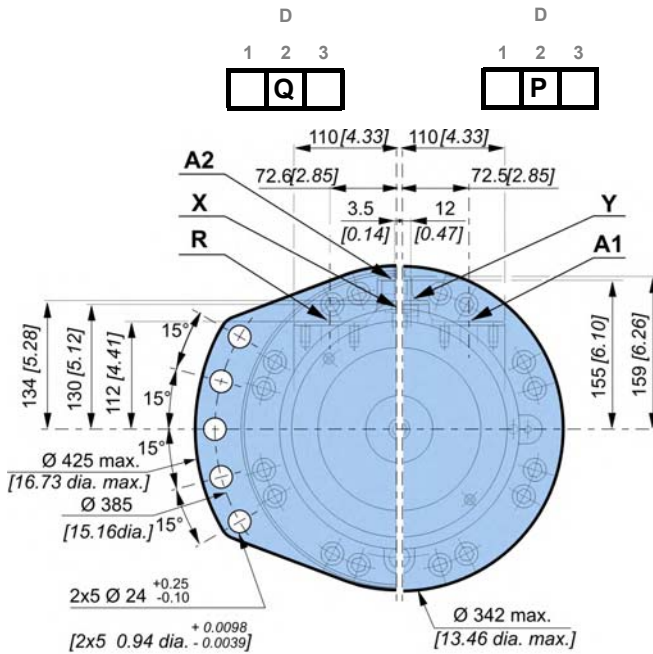
For a small displacement, there is no preferred orientation for this motor.



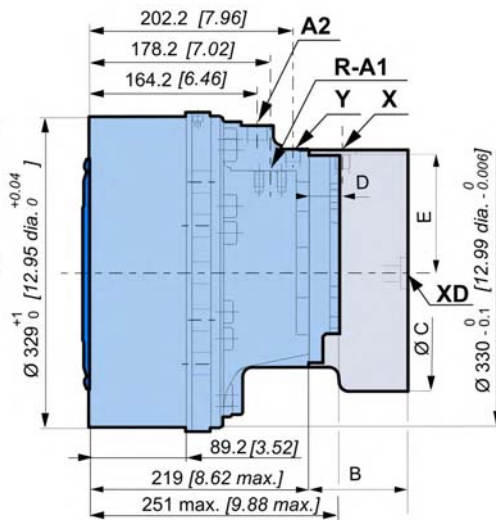
	19 kg [42 lb]	25.1 kg [55 lb]
	0.40 L [24 cu.in]	0.50 L [30 cu.in]



Dimensions for Twin-Lock™ / 2-displacement (MS18) valving



	19 kg [42 lb]	25.1 kg [55 lb]
	0.40 L [24 cu.in]	0.50 L [30 cu.in]



	T12	T20
B	92.5 [3.64]	115 [4.53]
Ø C	273.6 [10.77]	282 [11.10]
D	24.5 [0.96]	45 [1.77]
E	128.5 [5.06]	128.5 [5.06]

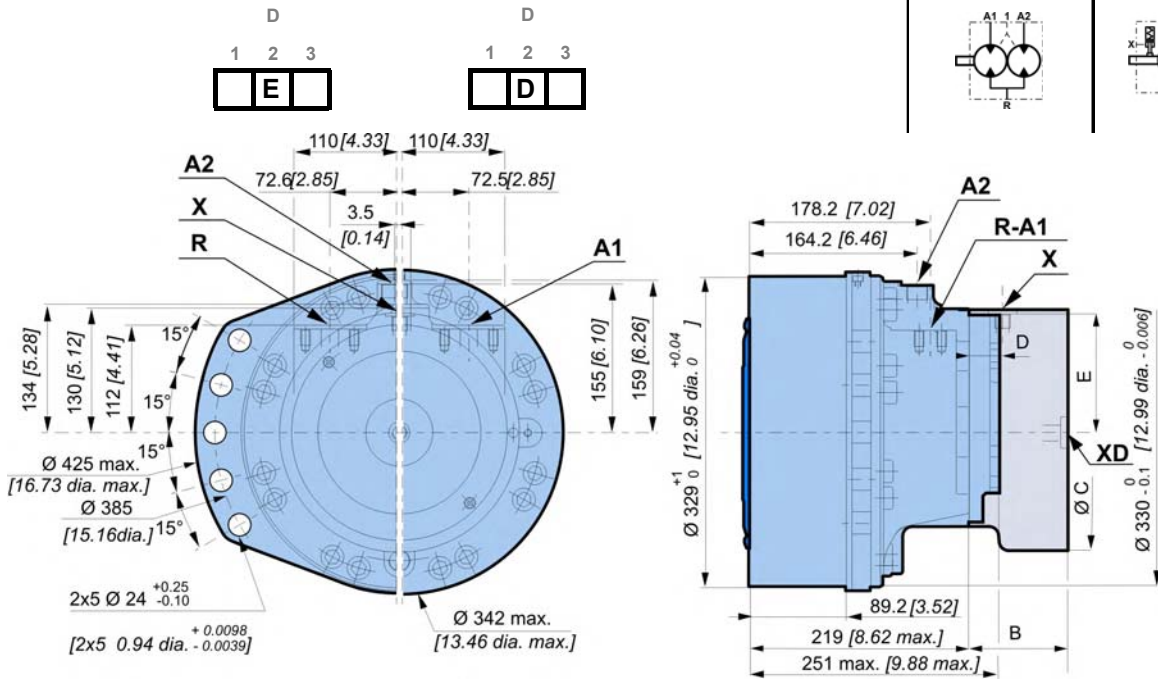


Also see "Brake" section (thumb-nail opposite).



Dimensions for Twin-Lock™ valving

	19 kg [42 lb]	25.1 kg [55 lb]
	0.40 L [24 cu.in]	0.50 L [30 cu.in]



Modularity and Model code

Wheel motor

Shaft motor

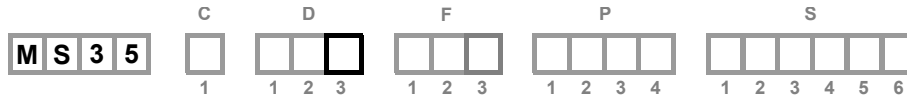
Valving systems and hydrobases

Brake

Options



Hydraulic connections



		Standards		Power supply	Case drain	2 nd displacement control	P27™ Parking brake	C27™ Combined brake	Control of parking brake	Control of parking brake	Control of service brake	Flushing
S 35		R - L			1, 2		X	X	X	XD	3	
1C	9	ISO 6 162	DN32	PN400	M 22x15		M 16x15	M 20x15	M 14x15	M 14x15	M 22x15	
		ISO 9 974-1										
2C		R - A			1, 2	Y	X	X	X	XD	3	
1	1	ISO 6 162	DN25	PN400	M 22x15	M 18x15	M 16x15	M 20x15	M 14x15	M 14x15	M 22x15	
		ISO 9 974-1										
7	7	ISO 6 162	DN25		1" 1/16-12 UNF	9/16"-18 UNF	9/16"-18 UNF	9/16"-18 UNF	9/16"-18 UNF	9/16"-18 UNF	3/4"-16 UNF	
		ISO 11 926-1					3/4"-16 UNF					
S 18		R - L			1, 2		X	X	X	XD	3	
1 Displacement	A	ISO 11 926-1	1" 1/16-12 UNF		7/8"-14 UNF		9/16"-18 UNF	9/16"-18 UNF	9/16"-18 UNF	9/16"-18 UNF	3/4"-16 UNF	
							3/4"-16 UNF					
	1	ISO 6 162	DN19		M 22x15		M 16x15	M 20x15	M 14x15	M 14x15	M 22x15	
		ISO 9 974-1	PN400									
	2	ISO 6 162	DN19		Ø21		Ø17	M 20x15	M 14x15	M 14x15	M 22x15	
		ISO 1 179-1	PN400		[1/2" dia.]		[3/8" dia.]					
2 Displacement	4	ISO 9 974-1	M 27x2		M 22x15		M 16x15	M 20x15	M 14x15	M 14x15	M 22x15	
	7	ISO 6 162	DN19		7/8"-14 UNF		9/16"-18 UNF	9/16"-18 UNF	9/16"-18 UNF	9/16"-18 UNF	3/4"-16 UNF	
		ISO 11 926-1	PN400				3/4"-16 UNF					
	7*	ISO 6 162	DN19		7/8"-14 UNF	7/8"-14 UNF	9/16"-18 UNF	9/16"-18 UNF	9/16"-18 UNF	9/16"-18 UNF	3/4"-16 UNF	
		ISO 11 926-1	PN400				3/4"-16 UNF					
Twin-Lock™		R - A 1		A 2	1, 2	Y	X	X	X	XD	3	
A	A	ISO 11 926-1	1" 1/16-12 UNF	1" 1/16-12 UNF	3/4"-16 UNF	9/16"-18 UNF	9/16"-18 UNF	9/16"-18 UNF	9/16"-18 UNF	9/16"-18 UNF	3/4"-16 UNF	
					7/8"-14 UNF	3/4"-16 UNF	3/4"-16 UNF					
	1	ISO 6 162	DN19	M 27x2	M 22x15	M 16x15	M 16x15	M 20x15	M 14x15	M 14x15	M 22x15	
	ISO 9 974-1	PN400										
7	7	ISO 6 162	DN19	1" 1/16-12 UNF	3/4"-16 UNF	9/16"-18 UNF	9/16"-18 UNF	9/16"-18 UNF	9/16"-18 UNF	9/16"-18 UNF	3/4"-16 UNF	
		ISO 11 926-1	PN400				3/4"-16 UNF					
		ISO 9 974-1						X	XD	3		
Max. pressures		M S bar	450 [6,527]	450 [6,527]	1 [15]	30 [435]	30 [435]	30 [435]	30 [435]	120 [1740]	120 [1740]	
		M SE [PSI]	400 [5,802]	400 [5,802]								

* : Only symmetrical valving



You are strongly advised to use the fluids specified in brochure "Installation guide" N° B59689D.



Hydraulic connections

		C		D			F			P				S											
		M S 3 5		1	1	2	3	1	2	3	1	2	3	4	1	2	3	4	5	6					
												P20™ brake			S20™ Service brake										
		Standards	Power supply	Case drain	2 nd displacement control	Control of parking brake	Control of service brake	Flushing																	
S35	1C	9	ISO 6 162 ISO 9 974-1	R-L DN32 PN400	1, 2 M 22x15	X M 16x15	XD M 14x15	3 M 22x15																	
		1	ISO 6 162 ISO 9 974-1	R-A DN25 PN400	1, 2 M 22x15	Y M 18x15	X M 16x15	XD M 14x15	3 M 22x15																
S18	2C	7	ISO 6 162 ISO 11 926-1	DN25	1 ¹ / ₁₆ "-12 UNF	9/16"-18 UNF	9/16"-18 UNF	9/16"-18 UNF	3/4"-16 UNF																
		A	ISO 11 926-1	1 ¹ / ₁₆ "-12 UNF	7/8"-14 UNF		3/4"-16 UNF	9/16"-18 UNF	7/8"-14 UNF																
1 Displacement	S18	1	ISO 6 162 ISO 9 974-1	DN19 PN400	M 22x15		M 16x15	M 14x15	M 22x15																
		2	ISO 6 162 ISO 1 179-1	DN19 PN400	Ø21 [1/2" dia.]		M 16x15	M 14x15	M 22x15																
		4	ISO 9 974-1	M 27x2	M 22x15		M 16x15	M 14x15	M 22x15																
		7	ISO 6 162 ISO 11 926-1	DN19 PN400	7/8"-14 UNF		3/4"-16 UNF	9/16"-18 UNF	7/8"-14 UNF																
		A	ISO 11 926-1	1 ¹ / ₁₆ "-12 UNF	7/8"-14 UNF	3/4"-16 UNF	3/4"-16 UNF	9/16"-18 UNF	7/8"-14 UNF																
2 Displacement	S18	1	ISO 6 162 ISO 9 974-1	DN19 PN400	M 22x15	M 16x15	M 16x15	M 14x15	M 22x15																
		1*	ISO 6 162 ISO 9 974-1	DN19 PN400	M 22x15	M 22x15	M 16x15	M 14x15	M 22x15																
		4	ISO 9 974-1	M 27x2	M 22x15	M 16x15	M 16x15	M 14x15	M 22x15																
		4*	ISO 9 974-1	M 27x2	M 22x15	M 22x15	M 16x15	M 14x15	M 22x15																
		7	ISO 6 162 ISO 11 926-1	DN19 PN400	7/8"-14 UNF	3/4"-16 UNF	3/4"-16 UNF	9/16"-18 UNF	7/8"-14 UNF																
		7*	ISO 6 162 ISO 11 926-1	DN19 PN400	7/8"-14 UNF	7/8"-14 UNF	3/4"-16 UNF	9/16"-18 UNF	7/8"-14 UNF																
		A	ISO 11 926-1	1 ¹ / ₁₆ "-12 UNF	7/8"-14 UNF	7/8"-14 UNF	3/4"-16 UNF	9/16"-18 UNF	7/8"-14 UNF																
Twin-Lock™	S18	A	ISO 11 926-1	1 ¹ / ₁₆ "-12 UNF	1 ¹ / ₁₆ "-12 UNF	3/4"-16 UNF	9/16"-18 UNF	3/4"-16 UNF	9/16"-18 UNF	7/8"-14 UNF															
		1	ISO 6 162 ISO 9 974-1	DN19 PN400	M 27x2	M 22x15	M 16x15	M 16x15	M 14x15	M 22x15															
		7	ISO 6 162 ISO 11 926-1	DN19 PN400	1 ¹ / ₁₆ "-12 UNF	3/4"-16 UNF	9/16"-18 UNF	3/4"-16 UNF	9/16"-18 UNF	7/8"-14 UNF															
		ISO 9 974-1											X	XD	3										
Max. pressures		M S bar	450 [6,527]	450 [6,527]	1 [15]	30 [435]	30 [435]	120 [1740]	120 [1740]																
		M SE [PSI]	400 [5,802]	400 [5,802]																					

* : Only symmetrical valving.



You are strongly advised to use the fluids specified in brochure "Installation guide" N° B59689D.



To find the connections' tightening torques, see the brochure "Installation guide" N° B59689D.

Modularity and Model code

Wheel motor

Shaft motor

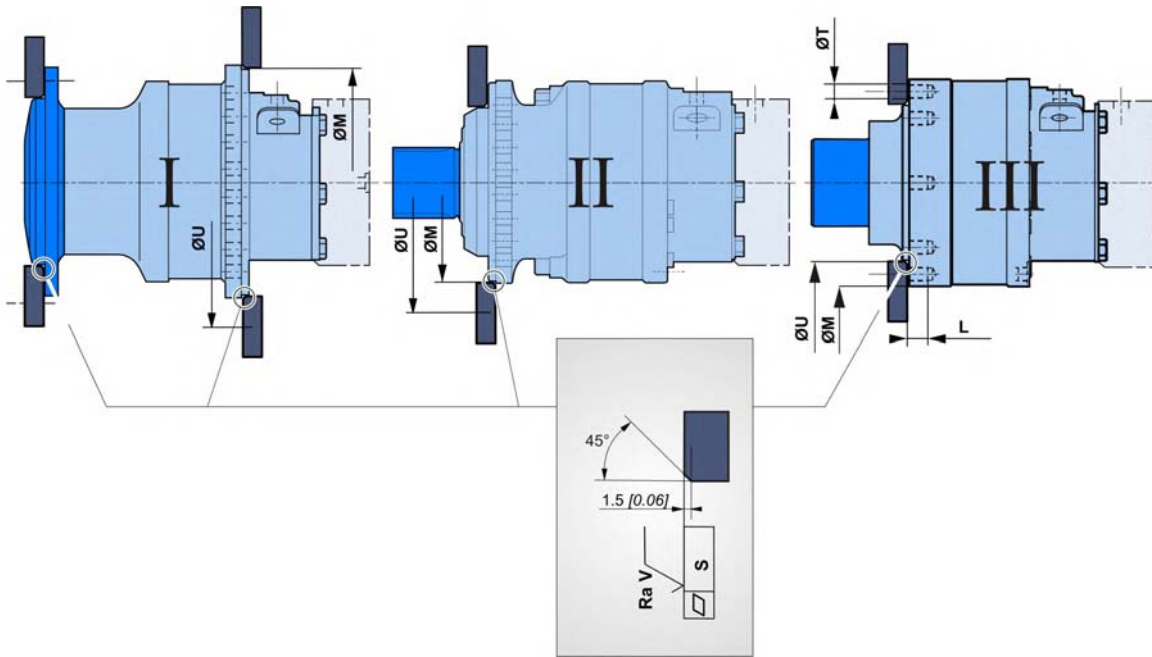
Valving systems and hydrobases

Brake


Options



Chassis mountings



Take care over the immediate environment of the connections.

		ØM (1) mm [in]	ØU mm [in]	ØT mm [in]	L mm [in]	S mm [in]	Ra V µm [µin]		Class
MS18	I	330 [12,99]	385 [15,16]	-	-			2 x 5	8,8
	II	315 [12,40]		-	-			2 x 2	
MS35	I	380 [14,96]	485 [19,09]	-	-	0,2 [0,008]	12,5 [0,49]	2 x 8	
	II	330 [12,99]		-	-			2 x 2	
	III	250 [9,84]		22,5 [0,886]	30 [1,181]		8 x		

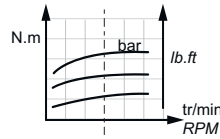
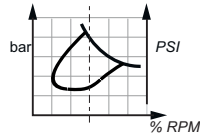
(1) +0,3 [+0,012]
+0,2 [+0,008]



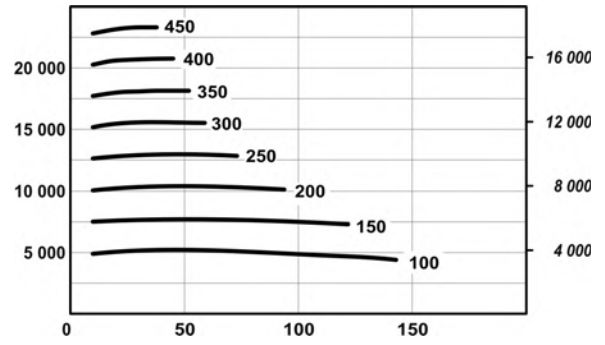
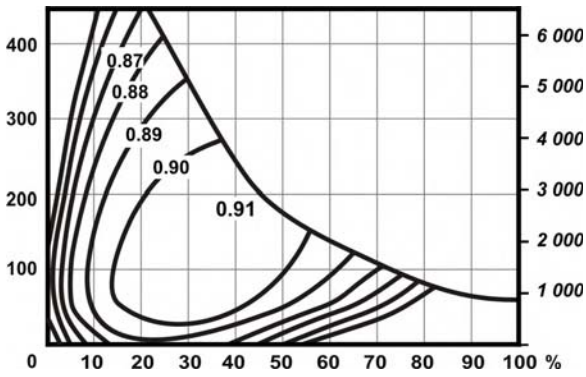
Efficiency

Overall efficiency

Average values given for guidance for code 0 displacement after 100 hours of operation with HV46 hydraulic fluid at 50°C [122°F].



Actual output torque



For a precise calculation, consult your Poclain Hydraulics application engineer.

Modularity and Model code

Wheel motor

Shaft motor

Valving systems and hydrobases

Brake

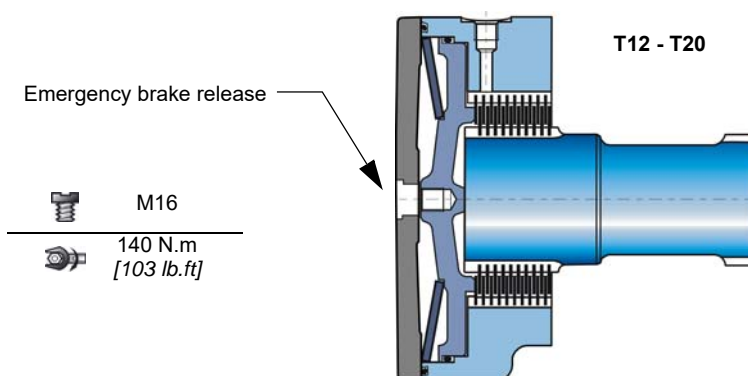
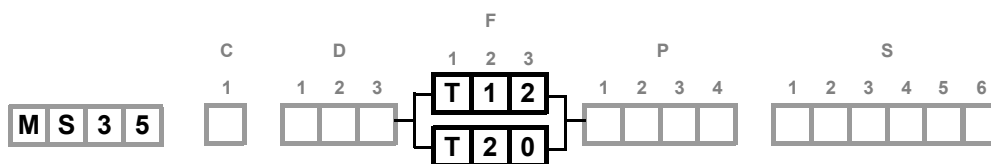
Options





BRAKES

Rear brake



Brake principle

This is a multidisc brake which is activated by a lack of pressure. The spring exerts a force on the piston, which presses on the fixed and moving discs, and immobilizes the shaft. The braking torque decreases in linear proportion to the brake release pressure.

	C	T 1 2	T 2 0
Parking brake torque at 0 bars on housing (new brake)		11,840 Nm [8,730 lb.ft]	18,600 Nm [13,720 lb.ft]
Dynamic emergency braking torque at 0 bars on housing (max. 10 uses of emergency brakes)		7,895 Nm [5,680 lb.ft]	12,800 Nm [9,440 lb.ft]
Residual parking braking at 0 bars on housing *		8,880 Nm [6,550 lb.ft]	13,940 Nm [10,280 lb.ft]
Min. brake release pressure		12 bar [174 PSI]	12 bar [174 PSI]
Max. brake release pressure		30 bar [435 PSI]	30 bar [435 PSI]
Oil capacity		170 cm ³ [10.4 cu.in]	180 cm ³ [11.0 cu.in]
Volume for brake release		40 cm ³ [2.4 cu.in]	70 cm ³ [4.3 cu.in]
Max. energy dissipation		123 699 J	193 033 J

* After emergency brake has been used.



Do not run-in the multidisc brakes.



A functional check of the parking brake must be carried out each time it is used as an auxiliary brake (or emergency brake). For all vehicles capable of speeds over 25 km/h, please contact your Poclair Hydraulics application engineer.

Modularity and Model code

Wheel motor

Shaft motor

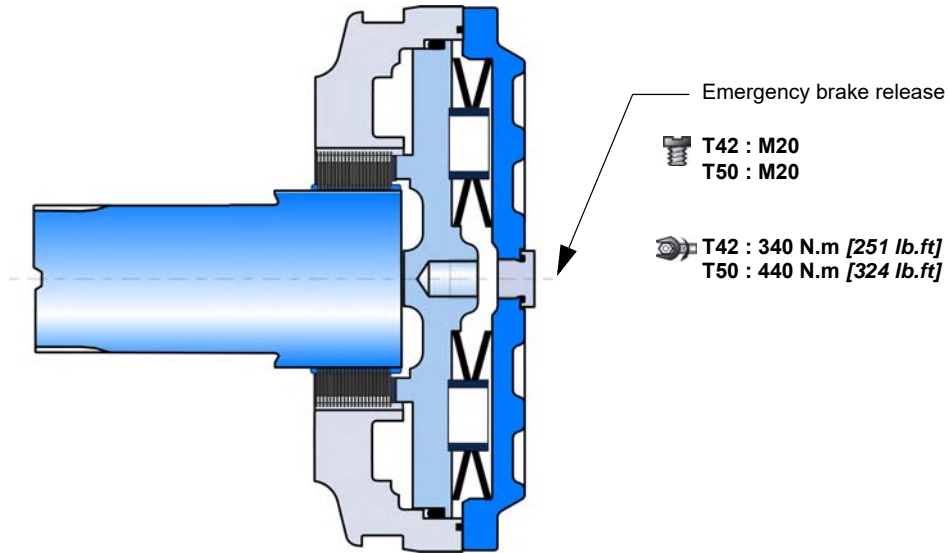
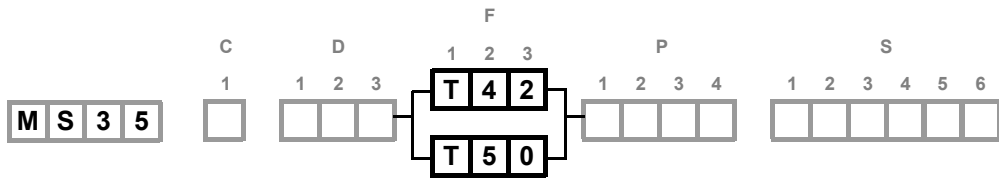
Valving systems and hydrobases

Brake

Options



Rear brake



Brake principle

This is a multidisc brake which functions through the absence of pressure. The spring exerts a force on the piston, which acts on the fixed and mobile discs, and thus immobilizes the shaft. The braking torque decreases in linear proportion to the brake release pressure.

	C	T 4 2	T 5 0
Parking brake torque at 0 bars on housing (new brake)		25,000 Nm [18,440 lb.ft]	30,000 Nm [22,130 lb.ft]
Dynamic emergency braking torque at 0 bars on housing (max. 10 uses of emergency brakes)		16,250 Nm [11,990 lb.ft]	19,500 Nm [14,380 lb.ft]
Residual parking braking at 0 bars on housing *		18,750 Nm [13,830 lb.ft]	22,500 Nm [16,600 lb.ft]
Min. brake release pressure		12 bar [174 PSI]	12 bar [174 PSI]
Max. brake release pressure		30 bar [435 PSI]	30 bar [435 PSI]
Oil capacity		400 cm ³ [24.4 cu.in]	450 cm ³ [27.5 cu.in]
Volume for brake release		135 cm ³ [8.2 cu.in]	135 cm ³ [8.2 cu.in]

*After emergency brake has been used.



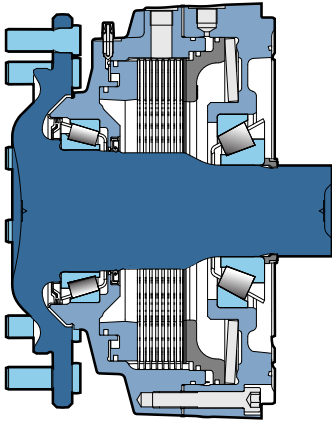
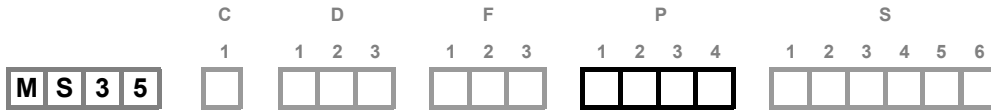
Do not run-in the multidisc brakes.



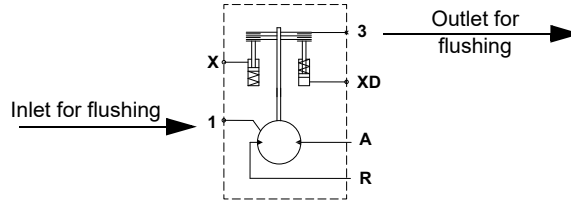
A functional check of the parking brake must be carried out each time it is used as an auxiliary brake (or emergency brake). For all vehicles capable of speeds over 25 km/h, please contact your Poclair Hydraulics application engineer.



C27™ Combined brake



Brake schematics



The dynamic brake must be flushed according to the brake schematics (flushing flow always goes of the bearing support).

Brake operation

This multi-disc brake operates in two distinct ways:

Either by an absence of pressure (static braking): The spring applies a force to the static piston that is transmitted to the dynamic piston, which damps the fixed and free discs, preventing the shaft from turning.

Or by braking pressure (dynamic braking): The braking command creates a pressure on the dynamic braking piston, which damps the fixed and free discs, preventing the shaft from turning. Braking torque increases linearly as a function of the piloting pressure.



General information

Max. rotation speed	200 rpm
Max. energy dissipation for 1 braking (maintenance needed)	1000 kJ

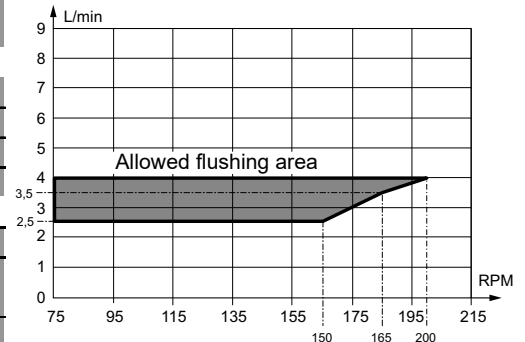
Dynamic brake information

Max. permissible torque during dynamic braking	32 000 Nm [23 600 lb.ft]
Pressure to obtain max. permissible braking	70 bar [1 015 PSI]
Piston chamber piloting volume, worn brake	74 cm³ [4,5 cu.in]
Service brake max. allowed energy	500 kJ

Parking brake information

Min. parking brake torque	18 000 Nm [13 280 lb.ft]
Min. dynamic brake torque in case of emergency brake with new brake	24 000 Nm [17 700 lb.ft]
Min. dynamic brake torque in case of emergency brake with worn brake	13 000 Nm [9 590 lb.ft]
Release brake pressure (min. / max.)	100 [1 450] / 135 [1 958]
Piston chamber piloting volume (worn brake)	48 cm³ [2,9 cu.in]
Number of parking brake applications	1 000 000

Flushing flow vs Rotation speed



Brake release pressure vented.



The use of certain oils may not offer the characteristics stated above. Consult your Poclain Hydraulics application engineer.



When using the Boosted brake™ option, the C27™ bearing support might not be able to withstand the combination of maximum hydrostatic torque and maximum service brake torque. Please contact your Poclain Hydraulics application engineer for a detailed calculation.

Modularity and Model code

Wheel motor

Shaft motor

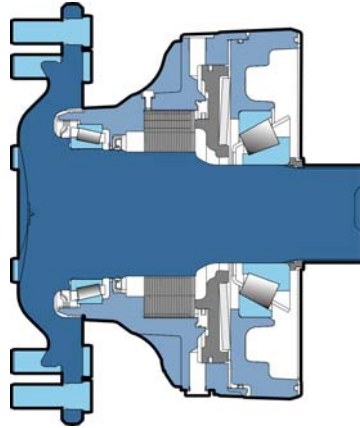
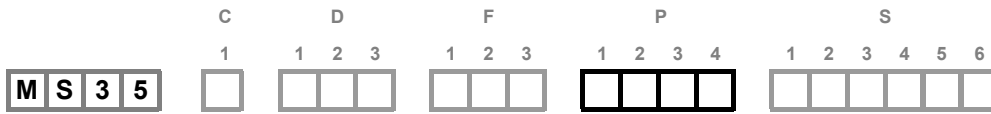
Valving systems and hydrobases

Brake

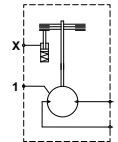
Options



P27™ Parking brake

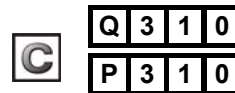


Brake schematic

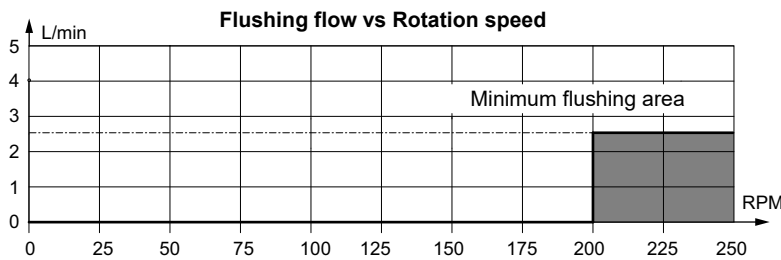


Brake principle

This is a multidisc brake which is activated by a lack of pressure. The spring exerts a force on the piston, which presses on the fixed and mobile discs, and immobilizes the shaft. The braking torque decreases in linear proportion to the brake release pressure. This is a multidisc brake which is activated by a lack of pressure. .



Max. rotation speed	200 rpm
Max. energy dissipation	200 kJ
Number of parking brake applications	1,000,000
Release brake pressure (min/max)	16 [232] / 30 [435]
Min. parking brake torque	19,800 Nm [14,600 lb.ft]
Min. static brake torque (after emergency braking)	16,400 Nm [12,100 lb.ft]
Min. dynamic brake torque in case of emergency braking with new brake	14,500 Nm [10,690 lb.ft]



Do not run-in the multidisc brakes.



The use of certain oils may not offer the characteristics stated above. Consult your Poclain Hydraulics application engineer.



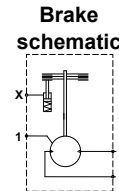
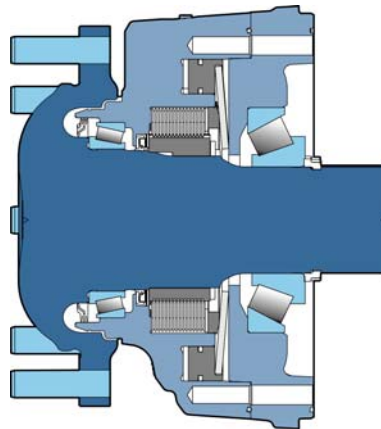
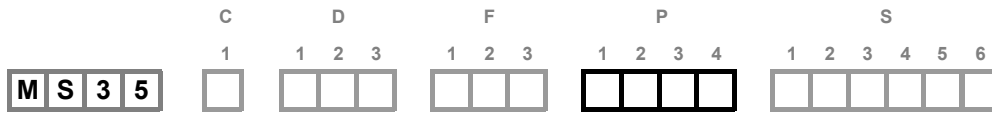
A functional check of the parking brake must be carried out each time it is used as an auxiliary brake (or emergency brake). For all vehicles capable of speeds over 25 km/h, please contact your Poclain Hydraulics application engineer.



When using the Boosted brake™ option, the P27™ bearing support might not be able to withstand the combination of maximum hydrostatic torque and maximum service brake torque. Please contact your Poclain Hydraulics application engineer for a detailed calculation.



P20™ Parking brake



Brake principle

This is a multidisc brake which is activated by a lack of pressure. The spring exerts a force on the piston, which presses on the fixed and mobile discs, and immobilizes the shaft. The braking torque decreases in linear proportion to the brake release pressure.

	C	R 2 1 0	S 2 1 0
Max. rotation speed		200 rpm	
Max. energy dissipation		200 kJ	
Number of parking brake applications		1,000,000	
Release brake pressure (min/max)		16 bar [232 PSI] / 30 bar [435 PSI]	
Min. parking brake torque		20,000 Nm [14,750 lb.ft]	
Min. static brake torque (after emergency braking)		15,000 Nm [11,060 lb.ft]	
Min. dynamic brake torque in case of emergency braking with new brake		13,000 Nm [9,590 lb.ft]	

- Do not run-in the multidisc brakes.**
- The use of certain oils may not offer the characteristics stated above. Consult your Poclain Hydraulics application engineer.**
- A functional check of the parking brake must be carried out each time it is used as an auxiliary brake (or emergency brake). For all vehicles capable of speeds over 25 km/h, please contact your Poclain Hydraulics application engineer.**
- When using the Boosted brake™ option, the P20™ bearing support might not be able to withstand the combination of maximum hydrostatic torque and maximum service brake torque. Please contact your Poclain Hydraulics application engineer for a detailed calculation.**

Modularity and Model code

Wheel motor

Shaft motor

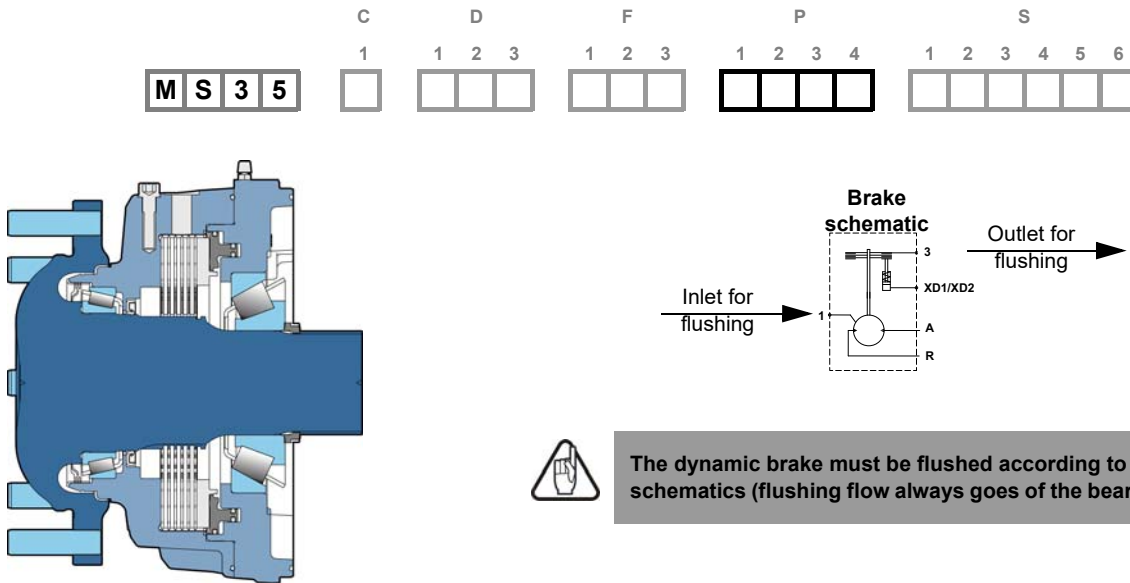
Valving systems and hydrobases

Brake

Options



S20™ Service brake

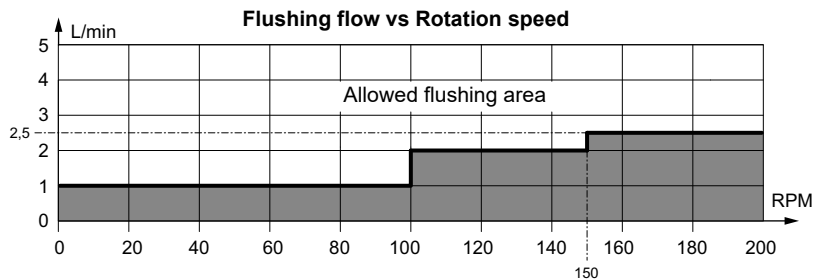


The dynamic brake must be flushed according to the brake schematics (flushing flow always goes of the bearing support).

Brake principle

This is a multidisc brake which is activated by a braking pressure (dynamic braking). The braking command creates a pressure on the dynamic braking piston, which damps the fixed and free discs, preventing the shaft from turning. Braking torque increases linearly as a function of the piloting pressure.

C	U 2 1 0	W 2 1 0
	V 2 1 0	Y 2 1 0
Max. rotation speed	200 rpm	
Max. energy dissipation	1 250 kJ	
Permissible torque during dynamic braking	25 000 Nm [18 440 lb.ft]	
Pressure to obtain max. permissible braking	120 bar	
Piston chamber piloting volume, worn brake	97 cm ³	
Service brake max. allowed energy	850 kJ	



Do not run-in the multidisc brakes.



The use of certain oils may not offer the characteristics stated above. Consult your Poclain Hydraulics application engineer.



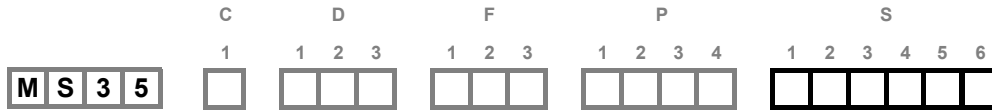
A functional check of the parking brake must be carried out each time it is used as an auxiliary brake (or emergency brake). For all vehicles capable of speeds over 25 km/h, please contact your Poclain Hydraulics application engineer.



When using the Boosted brake™ option, the S20™ bearing support might not be able to withstand the combination of maximum hydrostatic torque and maximum service brake torque. Please contact your Poclain Hydraulics application engineer for a detailed calculation.



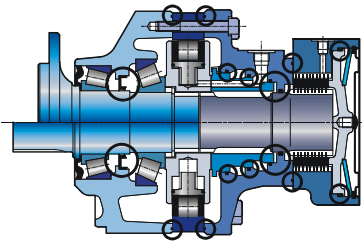
OPTIONS



You can accumulate more than one optional part. Consult your Poclain Hydraulics sales engineer.

1 - Fluorinated elastomer seals

Nitrile seals marked in the figure below replaced by fluorinated elastomer seals.

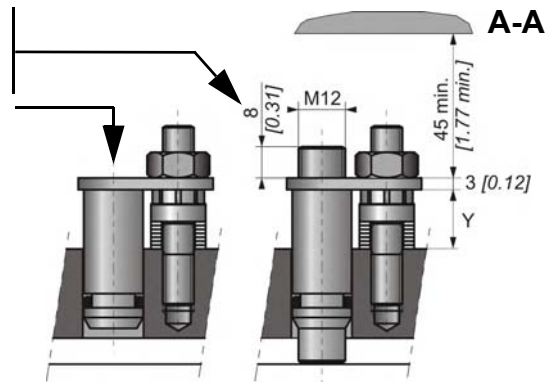
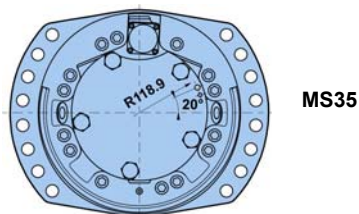
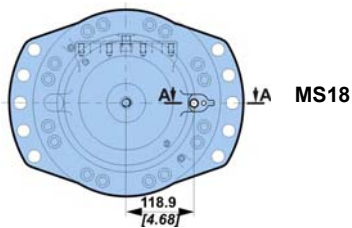


Consult your Poclain Hydraulics sales engineer.

2 - S - Q - 8 - Installed speed sensor or predisposition

Designation

T4 Speed sensor (without rotation direction)	2
TR Speed sensor (digital rotation direction)	S
TD Speed sensor (two phase shifted frequencies)	Q
Predisposition for Speed sensor	8



Max. length Y= 15.6
Standard number of pulses per revolution= 56



Look at the "Mobile Electronic" N° A01889D technical catalogue for the sensor specifications and its connection.



To install the sensor, see the "Installation guide" brochure No. B59689D.

Modularity and Model code

Wheel motor

Shaft motor

Valving systems and hydrobases

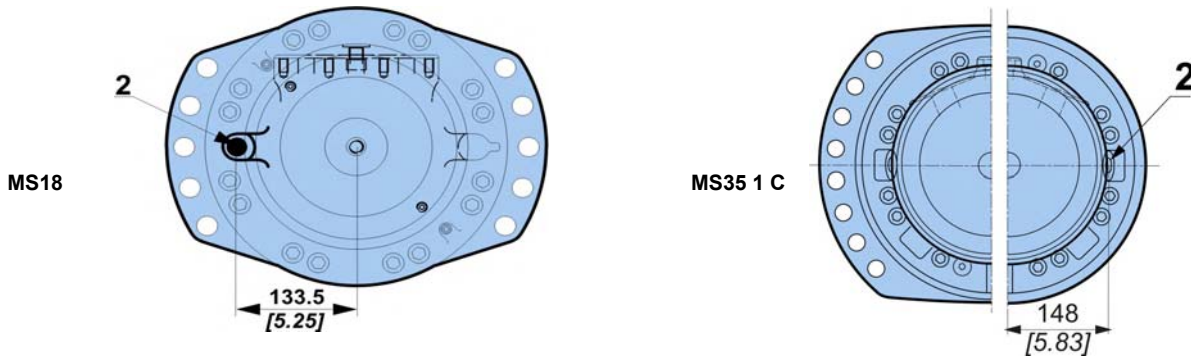
Brake

Options



5 - Drainage

Additional drain in the cover.



6 - Industrial support

Reduction of around 50% from the rated value in the bearings' preload value.

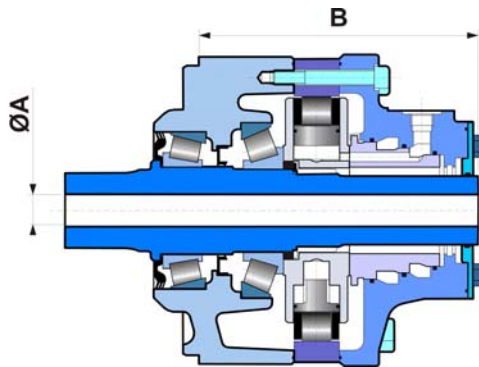


For a precise calculation, consult your Poclain Hydraulics application engineer.

7 - Diamond™

Special treatment of the motor core which considerably increases its strength, making the motor much more tolerant to temporary instances of the operating conditions being exceeded.

A - Hollow shaft

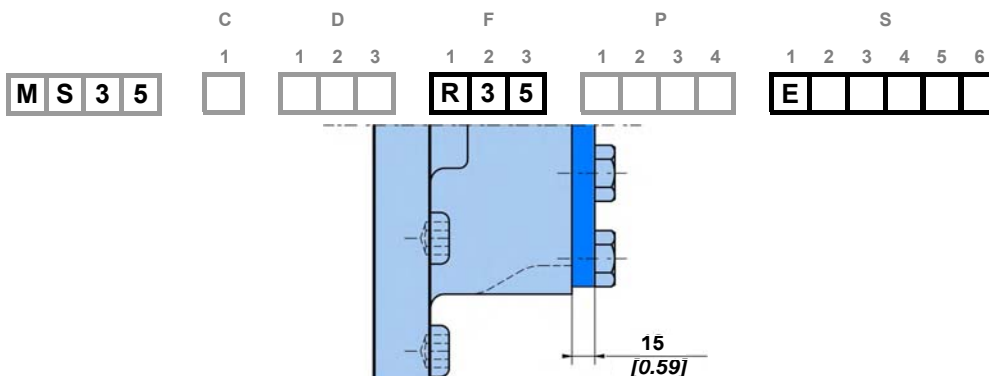


A mm [in]	B mm [in]
Ø 60 [2.36 dia.]	668 [26.30]

Radial load x 0.75
No torque transmittable to the rear

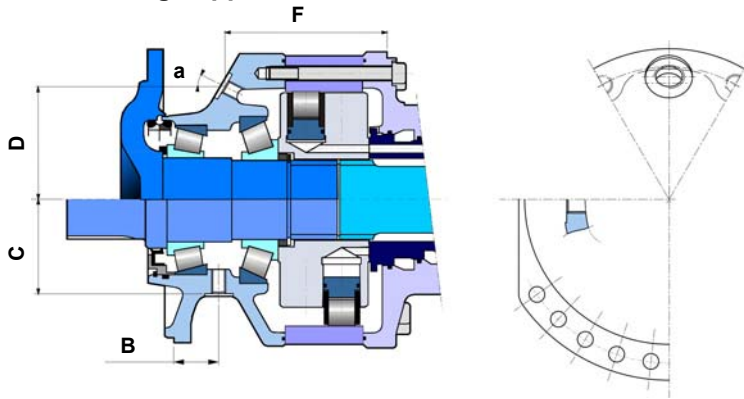
E - Reinforced sealing

Requires reinforced seals and, for an unbraked motor, a rear reinforced plate (R35 - 15 [0.59] thick, instead of 6 [0.236]).





B - Drain on the bearing support



		B	C	D	F	a
		mm [in]	mm [in]	mm [in]	mm [in]	
Shaft motor	M22 x 1.5	193 [7.60]	56 [2.20]			
Wheel motor						

G - Special wheel rim mounting

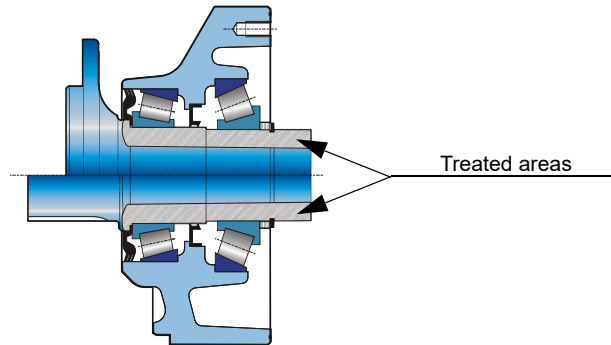
Enables certain combinations different from the standard mountings defined on pages 10.



Consult your Poclair Hydraulics sales engineer.

J - Treated shaft

Heat treatment on the indicated bearing radius and splines.



U - Boosted braking™



For a precise calculation, consult your Poclair Hydraulics application engineer.

Modularity and Model code

Wheel motor

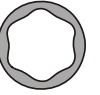
Shaft motor

Valving systems and hydrobases

Brake

Options





Modularity and
Model code

Wheel motor

Shaft motor

Valving systems
and hydrobases

Brake

Options



Poclain Hydraulics reserves the right to make any modifications it deems necessary to the products described in this document without prior notification. The information contained in this document must be confirmed by Poclain Hydraulics before any order is submitted.

Illustrations are not binding.

The Poclain Hydraulics brand is the property of Poclain Hydraulics S.A.

-  22/02/2024
-  801 478 123F
-  801 478 193G
-  801 578 106H
-  801 578 118V
-  801 578 130J
-  A07447U
-  Not available
-  A14245J

