

# **POCLAIN HYDRAULICS** SOLUTIONS FOR THE MOST DEMANDING MARKETS

Poclain hydraulics specializes in the design, manufacturing and marketing of hydrostatic transmissions.

Our internationally recognized expertise allows us to expand on highly diversified markets such as the construction, agricultural, public works, material handling, industrial, environment and on-road markets. Poclain hydraulics' development is driven by our innovative spirit and our ability to anticipate the needs of a wide range of cutting edge applications.

- > Construction
- > Agricultural
- > Mining
- > Forestry
- > Environment

- > Material handling
- > Industry
- > Marine
- > On-Road
- > Etc



# **HYDRAULIC VALVES** FOR OPEN AND CLOSED LOOPS

# **DESIGNED FOR HYDROSTATIC TRANSMISSIONS**



Anti-Skidding Valves
Flow Dividers
Freewheeling Valves
Exchanges Valves
Selector Valves
Pressure Reducers
Serial Protection Valves





## **VARIOUS BRAKING FUNCTIONS**



Emergency and Parking Brake Valves
Service Brake Valves
Accumulator Charging Valves
Service Brake and Accumulator Charging Valves
Service Brake and Inching Valves
Compact solution "All in one"
Steering Assist Brake Valves
Tractor and Trailer Brake Valves

# A LARGE RANGE OF FUNCTIONS



Directional Control Valves
Check Valves
Pressure Control Valves
Flow Control Valves



>p.12

# **DESIGNED FOR HYDROSTATIC TRANSMISSIONS** SIZED TO OPERATE AT HIGH PRESSURE AND HIGH FLOW

- Anti-skidding valves
- **Flow dividers**
- Freewheeling valves
- Exchange valves
- Selector valves
- Pressure Reducers
- Serial Protection Valves

# **POWER TRANSMISSION VALVES**



#### Anti-skidding valves

To control wheel slippage of hydrostatic self-propelled machines in rough terrain conditions, Poclain Hydraulics has developed two anti-skidding solutions that allow good traction control and maintain outstanding vehicle gradeability. The benefits of Twin-Lock<sup>™</sup> and SmartDrive<sup>™</sup> Off-Road solutions are:

- synchronization of wheel speed to avoid soil damage
- optimized machine performance and stability
- reduced fuel consumption
- increased tire life (reduced wear)

## Twin-Lock™ valves

Twin-Lock<sup>™</sup> is a unique proactive hydraulic traction control that automatically transfers torque to the wheels with the greatest ground adhesion. Since it eliminates the need for flow dividers, it dramatically reduces the heat generation and horsepower loss of conventional traction control systems.

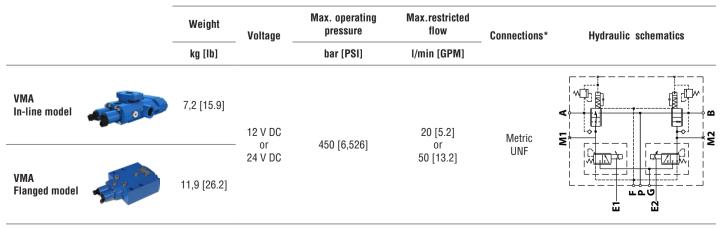
Twin-Lock<sup>™</sup> operates through a unique combination of serial and parallel connection between wheel motors. The Twin-Lock<sup>™</sup> valves prevent excessive pressure build-up in the serial lines, for instance when steering.

		Number of	Weight	Max. operating pressure	Nominal flow range	Operation	Connections*	Hydraulic schematics	
		positions	kg [lb]	bar [PSI]	l/min [GPM]	oporation	Connoctione		
	VDD	2	2,6 [5.8]		26 - 50	Mechanical	Metric		
	VDP	3 3,3 [7.3]	450 [6,526]	[7 - 13]	Witchamear	BSPP			
	PR-TL-SV		9,5 [20.9]	450 [6,526]	30 - 50 [7.9 - 13]	Hydraulic	Metric		

## SD-CT Off-Road™ valves

SD-CT Off-Road<sup>™</sup> is an electronically managed traction control. By using wheel speed sensors for splippage detection and proportional valves for flow throttle, valve restricts flow only when slippage is detected. Entirely programmable, the system easily accommodates varying pump displacements and vehicle steering geometry to offer optimal performance.

SD-CT Off-Road<sup>™</sup> can be installed by OEMs on production vehicles or offered as a conversion kit (Poclain Hydraulics motors just need to be eqipped with a pre-disposition for a speed sensor).

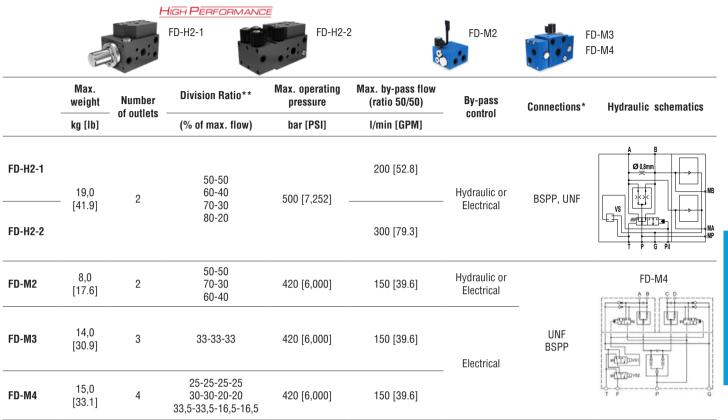


\*Connecting dimensions: Metric = ISO 9974; BSPP = ISO 1179; UNF = ISO 11926-1, CETOP = ISO 4401

# **Power Transmission Valves**

#### Flow dividers

Flow divider controls the speed between wheels of the same axle or between different axles by dividing or combining the flow. The flow divider is equipped with an electric or hydraulic controlled by-pass and can be used in open or closed loop circuits.



\*Connecting dimensions: Metric = ISO 9974; BSPP = ISO 1179; UNF = ISO 11926-1, CETOP = ISO 4401

\*\* Others ratio are available on-demand

#### Pressure Reducers

Pressure reducing valves limit the pressure in motor brake line or in auxiliary functions line.

	Type of setting	Weight	Pressure setting range	Max. operating pressure	Max.flow Hydraulic schematics		schematics	
_		kg [lb]	bar [PSI]	bar [PSI]	l/min [GPM]	With check valve	Without check valve	
PR3S	Fix	07[154]	10 to 120	050 [2 606]	20 [7 00]			
PR3V	Variable	- 0.7 [1.54]	[145 to 1,740]	250 [3,626]	30 [7.92]			

#### Serial protection valves

Serial protection valve connects motors in serial line and provides protection of the motors against cavitation and overpressure.

	Max. operating pressure	Max.flow serial line	Max.flow cross line	Pressure relief setting	Connections*	Hydraulic schematics	
	bar [PSI]	l/min [GPM]	l/min [GPM]				
SP	400 10 0001	110 [29.0]	63 [16.6]		UNF		0
	420 [6,000] -	160 [42.3]	75 [19.8]		BSPP		

**VALVES** 

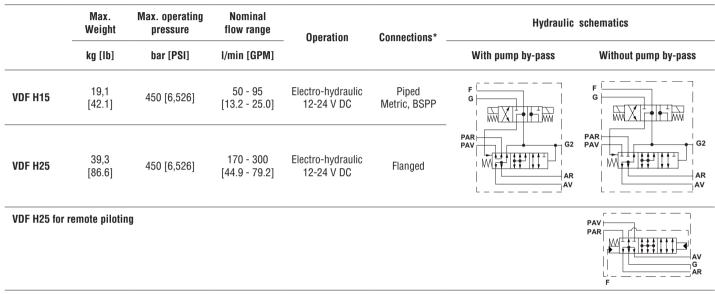
#### Freewheeling valves

In an assist drive circuit, hydraulic motors are engaged when traction is needed, for instance, in rough terrain condition (off-road mode). At high speed (on-road mode) when traction condition is good, motors can be disengaged.

The freewheeling valve connects the high pressure ports of the motor to tank and allows pistons to stay retracted inside the cylinder-block: the motor is then freewheeled.

A pump by-pass option is of interest if the pump is only dedicated to the assist drive function.





## **Directional control valves**

- Two position flow directional control valve
- Circuit isolation
- High flow bypass, very high pressure capability
- Tool selection

	Weight	Max. operating pressure	Max.flow range	Operation	Hydraulic schematics	
	kg [lb]	bar [PSI]	l/min [GPM]			
VD-2V2H20	8.5 [18.7]	450 [6,526]	170 [44.9]	Hydraulic 12-24 V DC		VD-3V2H20
VD-3V2H25	8.5 [18.7]	450 [6,526]	300 [79.2]	Hydraulic		

KV-6/2 directional control valves are used for selection between two hydraulic cylinders or two hydraulic motors that do not operate simultaneously. KV-6/2 valve is also available with a spool that allows to switch between serial and parallel motor connection in closed loop hydraulic circuits.

KV-6/2-16-H	16.8 [37.0]	450 [6,526]	300 [79.2]	Hydraulic	
KV-6/2-16-H-F	16.8 [37.0]	450 [6,526]	300 [79.2]	Hydraulic	0,00

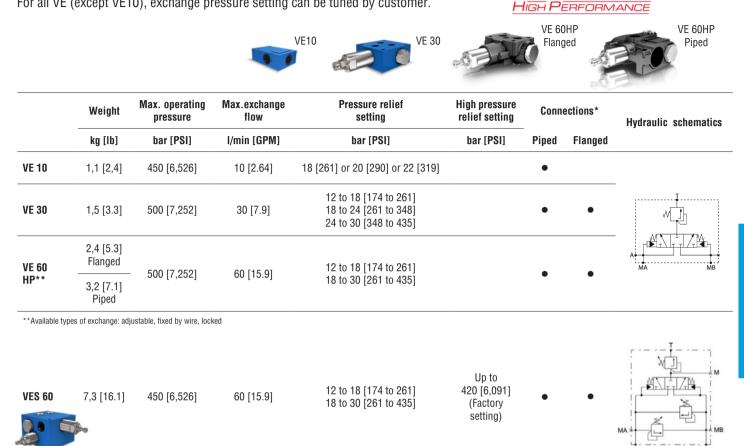
KV/\_6/2\_16\_H

# **Power Transmission Valves**

#### **Exchange** valves

Compact exchange valves bleed hot oil from the low pressure side of a hydrostatic transmission circuit to be cooled, filtered or used as a source of oil for flushing pump and motor cases.

For all VE (except VE10), exchange pressure setting can be tuned by customer.



#### Customized valves and hydraulic blocks

Special combo designs are custom made and bring several benefits to specific requirements of a customer:

- Elementary functions (Hot oil exchange, freewheeling, traction control, de-braking, serial protection, circuit selection, anti-cavitation, cross-relief) integrated in a compact multifunctional block results in outstanding performance
- Hydraulic ports position and size are adjusted for easy assembly on the machine
- Optimized dimension and weight
- Surface protection adapted to different environmental conditions



Combo freewheeling, flow divider, exchange, brake release

# **VARIOUS BRAKING FUNCTIONS** FOR ALL TYPES OF HYDRAULIC CIRCUITS

- Parking and emergency brake valves
- Service brake valves
- Service brake valves + inching
- Accumulator charging valves
- Service brake and accumulator charging valves
- Compact solutions «all in one»



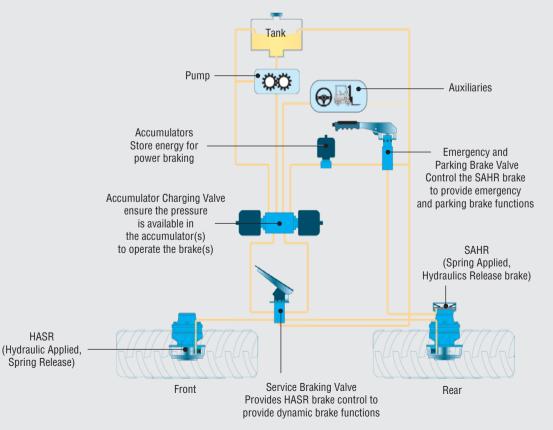
# **BRAKE VALVES**

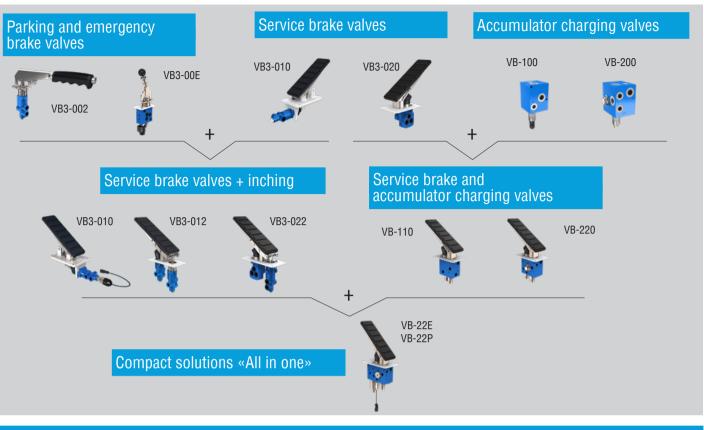
# Advantages of hydraulic brake valves (power braking type) are numerous

- No need for an additional supply source (air compressor)
- · Valves are fed by the hydraulic source on the machine
- Hydraulic accumulators are smaller than air reservoirs
- Faster response time thanks to available reserve of energy in accumulators
- Fewer risks of system contamination and no need for additional filters
- Comfortable and progressive feel

# The Poclain Hydraulics braking systems can be adapted to handle your specific braking requirements.







# VALVES

## Parking and emergency brake valves

_	Weight	Max. inlet pressure	Brake operating pressure	Circuit	Control	Actuator	
	kg [lb]	bar [PSI]	bar [PSI]	•			
VB3-002*	0,9 [2.0]		10 - 150 [145 - 2,175]	Single-circuit	Reverse modulating Hydraulic	Horizontal / Vertical lever Floor / Wall mount pedal	
VB3-00E	3,0 [6.6]		10 - 150 [145 - 2,175]	Single-circuit	Reverse modulating Electro-hydraulic	Horizontal / Vertical lever Wall mount pedal	
EU 2015/68	<b>b</b>	250 [3,626]					
	3,8 [8.38]	-	30 - 120 [435 - 1,740]	Single-circuit	On-Off		
	4,3 [9.48]		30 - 120 [433 - 1,740]	Dual-circuit	011-011	Electrical and Manual	

NEW! Available in high flow & high force pedal feedback (VB4-002)

## Service brake valves and inching

	Weight	Max. inlet pressure	Brake operating pressure	Brake type	Circuit	Control	Actuator	
	kg [lb]	bar [PSI]	bar [PSI]	21410 ()po				
VB3-010*	1,0 [2.2]		20 - 150 [290 - 2,175]	Convice broke	Single-circuit	Modulating Mechanical	Floor / Wall mount pedal	
VB3-020*	2,0 [4.4] 250		20 - 150 [290 - 2,175]	<ul> <li>Service brake</li> </ul>	Dual-circuit	Modulating Mechanical	Floor / Wall mount pedal	
VB3-012	3,5 [7.7]	3,5 [7.7] [3,626] 20 - 150 [290 - 2,175	20 - 150 [290 - 2,175]	Service brake	Single-circuit	Combined VB3-002 + VB3-010	Floor mount pedal	
VB3-022	4,1 [9.0]		20 - 150 [290 - 2,175]	and inching	Dual-circuit	Combined VB3-002 + VB3-020	Floor mount pedal	
* NEW! Avail								

# **Brake Valves**

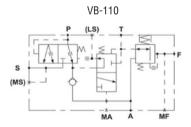
## Accumulator charging valves

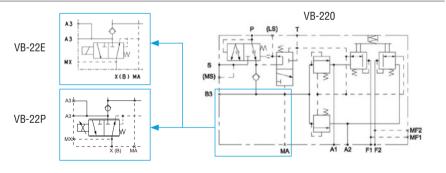
	Mainhi			Max. inlet	Cut-in/ cut-out	Fle	ow rate	
	Weight			pressure	pressure range	To auxiliary	To accumulator	
	kg [lb]	Circuit	Control	bar [PSI]	bar [PSI]	l/min [GPM]	l/min [GPM]	
						110 / 130 [1,595 / 1,888]	]	
VB-100	2,2 [4.8]	Single-circuit	Hydraulic		120 / 140 [1,740 / 2,031]			
				250	135 / 160 [1,958 / 2,321]	45 - 120	2.75 - 15	
				[3,626]	160 / 190 [2,321 / 2,756]	[11.9 - 31.7]	[0.73 - 3.96]	
VB-200	4.0 [8.8]	4.0 [8.8] Dual-circuit Hydraul	Hydraulic		170 / 200 [2,466 / 2,901]			
					180 / 210 [2,611 / 3,046]			

## Compact solutions «All in one»

	Weight			Cut-in/ cut-out	Brake operating	Flo	w rate	
	weigiit			pressure range	pressure	To auxiliary	To accumulator	
	kg [lb]	Circuit	Control	bar [PSI]	bar [PSI]	l/min [GPM]	l/min [GPM]	Actuator
VB-110	5,0 [11.0]	Single-circuit	Hydraulic	110 / 130 [1,595 / 1,888]				
VB-220	6.0 [13.2]	Dual-circuit	Hydraulic	120 / 140 [1,740 / 2,031] 135 / 160 [1,958 / 2,321]				
VB-22E		Dual-circuit	Electro hydraulic	160 / 190 [2,321 / 2,756] 170 / 200 [2,466 / 2,901]	30 - 120 [435 - 1,740]	45 - 120 [11.9 - 31.7]	2.75 - 15 [0.73 - 3.96]	Floor mount / Lockable pedal
VB-22P	- 8.0 [17.6]	+ parking brake	Proportional Electro hydraulic	180 / 210 [2,611 / 3,046] 205 / 240 [2,973 / 3,481]*				

\* Only available for VB-110 and VB-220 valves.

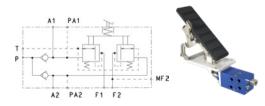




## **Customized VB valves**

Special combo designs are custom made and bring several benefits to specific requirements of a customer:

- Protection of accumulators from AUX over pressure
- Adaptation of pushing elements on VB3-010 (roller, thread)
- Integration of two braking valves on one actuator
- Integration of additional remote hydraulic piloting on standard braking valves
- Customization of mechanical actuators according to customer needs
- Accumulators can be integrated directly to accumulator charging valve or piped to the brake valve



#### **Relay valves**

-

- Large volume brake actuation Fast tank return
- Long braking lines
- - · Remote electric actuatioin of service brake



VS as Quick return valve

1 A A A A A A A A A A A A A A A A A A A						
	Weight	Max. input pressure	Max. flow rate to brake	— Circuit	Control	
	kg [lb]	bar [PSI]	l/min [GPM]	Gircuit	Control	
VS-single	2,5 [5.5]	210 [3,045]	70 [18.50]	Single-circuit	Hydraulic	
VS-dual	4,0 [8.8]	210 [3,045]	70 [18.50]	Dual-circuit	Hydraulic	

## Electrically piloted brake valve

	Weight	Brake operating pressure	Max. flow rate to brake	- Braka tuna	Pressure control	
	kg [lb]	bar [PSI]	l/min [GPM]	– Brake type	Flessure control	
VBR-010	2,5 [5.5]	10 - 115 [145 - 1,667]	20 [5.28]	Service brake	Proportional	T P

# **TRACTOR AND DUAL LINE TRAILER BRAKING SOLUTIONS**

'ALVES

Valves compatibility and modularity

Whether you want to fit Hydraulic or Electro-hydraulic brake valves on your tractor/trailer, you can choose any of our products.

It is possible to mix and match hydraulic and electro-hydraulic components.

Poclain Hydraulics can design specific brake valves to answer your needs regarding space constraints, function integration, and/or develop specific performance characteristics.

	Hydraulic solution	Electro-hydraulic solution
1 Parking and emergency brake va	lves VB3-002	VB3-00E
2 Steering assist valves		/B3-0B0 /B3-0D0
3 Trailer brake valves	VFR-0HX	VBT
• More information > Page 146		

# **Brake Valves**

VB3-0B0

#### Steering assist valves

#### The VB3-OBO and VB3-ODO valves, combined with a double brake pedal, have the following functionalities:

- Off-road: steering assist braking for field work gives U-turn capability by braking the inner rear wheel. Each of the circuit selectors are associated with one of the pedals.
- On-road: mechanically linked pedals allow effective service braking.
- Dual circuit steering assist valve (VB3-0D0) acts on brakes in rear and front axles which improves driving control and safety.
- VB3-0D0 always allows independent braking in case of circuit leakage on one of the axles.

		Weight	Max. inlet pressure	Max. brake operating pressure	
	-	kg [lb]	bar [PSI]	bar [PSI]	
VB3-0B0	Steering assist brake (Single circuit)	7,0 [15.4]	250 [3,626]	150 [2,176]	
VB3-0D0	Steering assist brake (Dual circuit) (EU 2015/68 regulation)	7,0 [15.4]	250 [3,626]	150 [2,176]	

# VALVES

VB3-0D0

### Trailer brake valves

Trailer brake valves allow to apply the trailer brake pressure based on the tractor brake pressure. They supply auxiliary equipment and are therefor equipped with a priority spool in order to supply the trailer brakes when needed (i.e. the priority is given to the brakes).



The VBT valves are single or dual circuit electronically piloted

Beside main control line (single circuit), dual circuit contains

trailer service brake valves, mounted on the tractor.

negative emergency braking on its supplementary line.



VBT for dual circuit

VFR-0HX



**The VFR Valves** are simple single circuit trailer service brake, hydraulically or electrically piloted, mounted on the tractor.

				Weight	Flow rate		
				Weight	To brake	To auxiliary	
	-	Control	Circuit	kg [lb]	l/min [GPM]	l/min [GPM]	
VBT 2015/68		Fleetweete	Single	10 [22]	50 [13]	100 [26.5]	
VBT 2015	Trailer service brake	Electronic –	Dual	16 [35.2]	50 [13]	100 [26.5]	
VFR-0HX	Trailer service brake	Hydraulic	Single	6,5 [14.3]	E0 [10]	000 [50]	
VFR-0EX	Trailer service brake	Electronic	Single	6,5 [14.3]	50 [13]	200 [53]	

# **A LARGE RANGE OF FUNCTIONS** TO ANSWER EVERY NEED

- Directional control valves
- Check valves
- Pressure control valves
- Flow control valves



**Open Loop Valves** 

# **OPEN LOOP VALVES**



## Directional control valves

### **CETOP** valves

Valves for sub-plate connection to ISO 4401

Actuation	Si (N 6	ze G) 10	Max. operating pressure bar [PSI]	Flow rate	Modular Mounting* -	Weight	Hydraulic schematics
	6	10	bar [PSI]	l/min [GPM]	woulding		(
						kg [lb]	(examples)
Hydraulic	٠		350 [5,077]	80 [21.1]	CETOP	1,4 [3.1]	A B
	Hyuraulic		٠	350 [5,077]	130 [34.2]	CETOP	4,0 [8.8]
Mechanical	•		350 [5,077]	60 [15.8]	CETOP	2,0 [4.5]	
WEUNANUUA		•	350 [5,077]	100 [26.4]	CETOP	5,2 [11.5]	a - 74   14
Electrical	٠		350 [5,077]	75 [19.8]	CETOP	2,2 [4.9]	
Electrical		•	350 [5,077]	120 [31.6]	CETOP	7,3 [16.1]	al <del>/</del> P' 1 <u>7</u> - <u>↓</u> ↓_b
Electrical	•		250 [3,626]	40 [10.5]	CETOP	1,8 [3.9]	
Electrical	•		350 [5,077]	30 [7.9]	CETOP	2,2 [4.9]	
	Mechanical Electrical Electrical Electrical	Mechanical Electrical Electrical Electrical	Mechanical Electrical Electrical Electrical • • • • • • • • •	Hydraulic         •         350 [5,077]           Mechanical         •         350 [5,077]           Electrical         •         350 [5,077]	Hydraulic         350 [5,077]         130 [34.2]           Mechanical         350 [5,077]         60 [15.8]           Electrical         350 [5,077]         100 [26.4]           Electrical         350 [5,077]         75 [19.8]           Electrical         350 [5,077]         120 [31.6]           Electrical         250 [3,626]         40 [10.5]	Hydraulic         •         350 [5,077]         130 [34.2]         CETOP           Mechanical         •         350 [5,077]         60 [15.8]         CETOP           Electrical         •         350 [5,077]         100 [26.4]         CETOP           Electrical         •         350 [5,077]         75 [19.8]         CETOP           Electrical         •         350 [5,077]         120 [31.6]         CETOP           Electrical         •         250 [3,626]         40 [10.5]         CETOP	Hydraulic         •         350 [5,077]         130 [34.2]         CETOP         4,0 [8.8]           Mechanical         •         350 [5,077]         60 [15.8]         CETOP         2,0 [4.5]           Electrical         •         350 [5,077]         100 [26.4]         CETOP         5,2 [11.5]           Electrical         •         350 [5,077]         75 [19.8]         CETOP         2,2 [4.9]           Electrical         •         350 [5,077]         120 [31.6]         CETOP         7,3 [16.1]           Electrical         •         250 [3,626]         40 [10.5]         CETOP         1,8 [3.9]

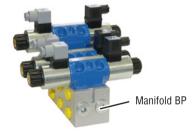
KV-3KO

KV-5KL

KVP

## **Manifolds for CETOP valves**

	Size	(NG)	Max. operating pressure	Flow rate	Connections*	Weight
	6	10	bar [PSI]	l/min [GPM]		kg [lb]
Manifold BP	٠		350 [5,077]	80 [21.1]	CETOP	2,3 to 41.2
(max. 8 stations)		٠	350 [5,077]	120 [31.6]	CETOP	[5.1 to 90.8]



## **Subplates for CETOP valves**

	Size	(NG)	Max. operating Flow rate pressure		Connections*	Weight	
	6	10	bar [PSI]	l/min [GPM]		kg [lb]	_
Subplates PP-KV	٠		350 [5,077]	80 [21.1]	CETOP	0,9 [2.0]	S
(max.1 station)		٠	350 [5,077]	120 [31.6]	CETOP	2,3 [5.1]	



# **Open Loop Valves**

## KVM valves for modular mounting





KVM 4/3



KVM-NDV

KVM-VV









Screw set SET-KVM





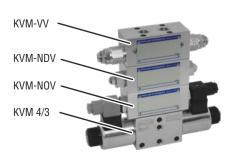




	Size (NG)	Max. operating pressure	Flow rate	Actuation	Modular	Non modular in line	Weight	Hydraulic schematics
-	6	bar [PSI]	l/min [GPM]		Mounting*	connection	kg [lb]	(examples)
KVM-On/Off (4/2 and 4/3)	•	350 [5,077]	40 [10.5]	Electrical	Bankable	Metric, Gas, UNF	2,4 [5.3]	
KVM6-PO (Proportional) (4/2 and 4/3)	•	350 [5,077]	30 [7.9]	Electrical	Bankable	Metric, Gas, UNF	2,4 [5.3]	
KVM-PL (Load sensing signal)	•	350 [5,077]	40 [10.5]	Electrical	Bankable	Metric, Gas, UNF	2,4 [5.3]	
KVM-VV (pressure relief valve)	•	350 [5,077]	40 [10.5]		Bankable		1,8 [4.0]	A B
KVM-NDV (Throttle with check valve)	•	350 [5,077]	40 [10.5]		Bankable		1,5 [3.3]	A B
KVM-NOV (Pilot operated check valve)	٠	350 [5,077]	40 [10.5]		Bankable		1,4 [3.1]	
OB-Inlet block	٠	350 [5,077]	40 [10.5]		Bankable	In line	1,2 to 4.5 [2.7 to 9.9]	
ZB-Outlet block	٠	350 [5,077]	40 [10.5]		Bankable	In line	0,8 [1.8]	
Screw set SET-KVM	•							

**Vertical stacking** 

Ð



## **Bankable mounting**





#### A Large Range Of Functions

ctor valves					KV6K2	КУ-	6/2-6	KV-6/2-6	
Actuation	Size (NG)		IG) Max. operating pressure		Flow rate	Non modular in line	Weight	Hydraulic schematics	
	6	8	10	16	bar [PSI]	l/min [GPM] conr	connection	kg [lb]	(examples)
Hydraulic				•	450 [6,527]*	300 [79.3]	SAE, UNF	16,8 [37.0]	
Mechanical	•				350 [5,077]*	60 [15.8]	Metric, Gas, UNF	2,4 [5.3]	
wechanical -			٠		350 [5,077]*	120 [31.6]	Metric, Gas, UNF	5,3 [11.7]	YZ ± P1 P2
	•				350 [5,077]*	50 [13.2]	Metric, Gas, UNF	2,5 [5.5]	
Electrical			٠		350 [5,077]*	120 [31.6]	Metric, Gas, UNF	5,5 [12.1]	
-				٠	350 [5,077]*	250 [65.8]	Gas, UNF	22 [48.5]	YZ 🖂 🛛 PT P2
	•				350 [5,077]*	50 [13.2]	Metric, Gas, UNF	2,9 [6.4]	C A D B
Electrical		•			350 [5,077]*	90 [23.8]	Metric, Gas, UNF	4,8 [10.6]	$\begin{bmatrix} - & - & \phi & \phi & \phi \\ & & - & - & \phi & \phi & \phi \\ a & f & f & f & f \\ a & f & f & f & \phi \\ a & f & f & f & \phi \\ f & f & f & f & \phi \\ f & f & f & f & \phi \\ f & f & f & f \\ f & f & f & f \\ f & f &$
	Actuation Hydraulic Mechanical Electrical	Actuation 6 Hydraulic Mechanical Electrical •	Actuation Actuation Hydraulic Mechanical Electrical Electrical Electrical	Size (NG)         6       8       10         Hydraulic       -       -         Mechanical       -       -         Electrical       -       -         Electrical       -       -         Electrical       -       -	Size (NG)           6         8         10         16           Hydraulic         •         •           Mechanical         •         •           Electrical         •         •           Electrical         •         •	Size (NG)         Max. operating pressure           6         8         10         16         bar [PSI]           Hydraulic         •         450 [6,527]*         350 [5,077]*           Mechanical         •         350 [5,077]*         350 [5,077]*           Electrical         •         350 [5,077]*         •           Electrical         •         350 [5,077]*         •	Size (NG)         Max. operating pressure         Flow rate           6         8         10         16         bar [PSI]         I/min [GPM]           Hydraulic         -         -         450 [6,527]*         300 [79.3]           Mechanical         -         -         350 [5,077]*         60 [15.8]           Mechanical         -         -         350 [5,077]*         120 [31.6]           Electrical         -         350 [5,077]*         120 [31.6]           -         -         350 [5,077]*         50 [13.2]           Electrical         -         -         350 [5,077]*         50 [13.2]	Actuation         Size (NG)         Max. operating pressure         Flow rate         Non modular in line connection           Hydraulic         6         8         10         16         bar [PSI]         I/min [GPM]         Morection         -           Hydraulic         •         450 [6,527]*         300 [79.3]         SAE, UNF         -           Mechanical         •         350 [5,077]*         60 [15.8]         Metric, Gas, UNF           Electrical         •         350 [5,077]*         120 [31.6]         Metric, Gas, UNF           6         350 [5,077]*         50 [13.2]         Metric, Gas, UNF           Electrical         •         350 [5,077]*         250 [65.8]         Gas, UNF           •         350 [5,077]*         50 [13.2]         Metric, Gas, UNF           Electrical         •         350 [5,077]*         50 [13.2]         Metric, Gas, UNF	ctor values $in line       Verify the serify pressure       Non modular in line connection       Weight         Actuation       Size (NG)       Max. operating pressure       Flow rate       Non modular in line connection       Weight         Hydraulic       •       •       450 [6,527]*       300 [79.3]       SAE, UNF       16,8 [37.0]         Mechanical       •       •       350 [5,077]*       60 [15.8]       Metric, Gas, UNF       2,4 [5.3]         Mechanical       •       ·       350 [5,077]*       50 [13.2]       Metric, Gas, UNF       2,5 [5.5]         Electrical       •       ·       350 [5,077]*       250 [65.8]       Gas, UNF       2,9 [6.4]         Electrical       •       ·       350 [5,077]*       50 [13.2]       Metric, Gas, UNF       2,9 [6.4]         Electrical       •       ·       350 [5,077]*       50 [13.2]       Metric, Gas, UNF       2,9 [6.4]   $

\* 250 bar [3,626 PSI] without drain release.

## 6/2 selector valves for modular mounting



	Actuation	Size (NG)			Max. operating pressure	Flow rate	Non modular in line	Weight	Hydraulic schematics
		6	8	10	bar [PSI]	l/min [GPM]	connection	kg [lb]	(examples)
кун		•			315 [4,569]*	50 [13.2]	Metric, Gas, UNF	2,7 [5.9]	
	Electrical		•		350 [5,077]*	90 [23.8]	Metric, Gas, UNF	3,8 [7.7]	
				٠	315 [4,569]*	120 [31.6]	Metric, Gas, UNF	5,5 [12.1]	P1 P2

\* 250 bar [3,626 PSI] without drain release.

## 8/3 selector valves



	Actuation	Size (NG)	Max. operating pressure	Flow rate	Non modular in line	Weight	Hydraulic schematics (examples)	
	_	6	bar [PSI]	l/min [GPM]	connection	kg [lb]		
KV	Electrical	٠	250 [3,626]	50 [13.2]	Metric, Gas, UNF	3,8 [8.4]	$\begin{array}{c} CDEF\\ a \\ a \\ a \\ a \\ p \\ p \\ p \\ p \\ p \\ p $	

# **Open Loop Valves**

### **Piped assembly valves**

#### KVC-3/2

This valve (NG 10) can be used to by-pass one half of a Twin-Lock ™ motor to create a two speeds machine.



This valve is often used to control parking brake actuation and displacement switch of motors.

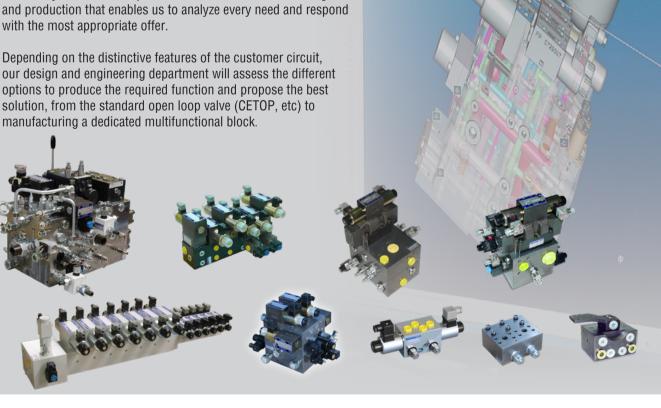
		ize IG)	Max. operating Flow pressure	Flow rate	Non modular in line	Weight	Hydraulic schematics	
		4	10	bar [PSI]	l/min [GPM]	connection	kg [lb]	(examples)
KVC-3/2-4	Electrical	٠		160 [2 320]	16 [4.2]	Metric, Gas	1,6 [3.5]	A a \ath b
KVC-3/2-10	Electrical		•	350 [5 077]	100 [26.4]	Metric, Gas, UNF	7,1 [15.6]	- a b b P T
KVC2-3/2-4	Electrical	•		160 [2 320]	16 [4.2]	Metric, Gas, UNF	3,5 [7.7]	

# **HIGH EXPERTISE IN VALVE DESIGN**

## To respond to every need

Poclain Hydraulics has expertise and know-how in valve design and production that enables us to analyze every need and respond with the most appropriate offer.

Depending on the distinctive features of the customer circuit, our design and engineering department will assess the different options to produce the required function and propose the best solution, from the standard open loop valve (CETOP, etc) to



## A Large Range Of Functions

Flow cont	rol valv	es						
			VP-NDV	יז	итс 📢	TV	TP-P0 TVTP-P TVTP-B	DTP
	Size	(NG)	Max. operating pressure	Flow rate I/min [GPM]	– Connections*	Setting Method	Weight	- Hydraulic schematics
	6	10	bar [PSI]				kg [lb]	
Throttle/che	ck valve							
VP-NDV	٠		350 [5 076]	60 [15.8]	— СЕТОР	Manual	1,4 [3.2]	$- \int_{0}^{0} \int_$
VF-NDV		٠	350 [5 076]	100 [26.4]	GETUP	Wallual	3,3 [7.3]	
Pressure co	mpensat	ed flow	v control valves					
TVTC	٠		350 [5 076]	50 [13.2]	in line Metric, Gas, UNF	Mechanical	3,0 [6.6]	A B p
TVTP-P	•		210 [3 046]	50 to 90 [13.2 to 23.8]	Cartridge	Electric proportional	1,0 [2.2]	- 57
IVII -		٠	210 [3 046]	90 to 150 [23.8 to 39.6]	Cartridge	Electric proportional	1,6 [3.5]	
TVTP-P0	٠		250 [3 626]	50 [13.2]	Cartridge	Electric proportional	1,0 [2.2]	- 3
TVTP-B	•		350 [5 076]	60 to 90 [15.9 to 23.8]	Cartridge	Manual	0,6 [1.3]	1 3
		•	350 [5 076]	90 to 150 [23.8 to 39.6]	Cartridge	Manual	1,0 [2.2]	
Flow divider	S							
DTP	•		350 [5 076]	20 to 70	in line Metric, Gas, UNF		1,7 [3.8]	
		•	350 [5 076]	[5.3 to 18.5]			2,7 [5.9]	
	s 	•						

## Check valves (Direct operated)



	Size	(NG)	Max. operating pressure	Flow rate	Connections*	Weight	Hydraulic schematics
	6	10	bar [PSI]	l/min [GPM]		kg [lb]	
	•		350 [5 076]	60 [15.8]	CETOP	1,8 [3,9]	
VP-NOV		٠	350 [5 076]	100 [26.4]	CETOP	3,5 [7.7]	$\begin{bmatrix} 1 & \bigoplus_{i=1}^{n} & \bigoplus_{i=1}^$

\*Connecting dimensions: Metric = ISO 9974; Gas = ISO 1179; UNF = ISO 11926-1, CETOP = ISO 4401

VALVES

# **Open Loop Valves**

#### Pressure control valves

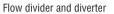


	Size	(NG)	Max. operating pressure	Flow rate	Connections*	Operation	Weight	– Hydraulic schematics
	6	10	bar [PSI]	l/min [GPM]			kg [lb]	
VP-RT	•		350 [5 076]	50 [13.2]	OFTOD	Pilot	1,7 [3.8]	
		•	350 [5 076]	100 [26.4]	- CETOP		2,6 [5.7]	

### Customized valves and hydraulic blocks

Special combo designs are custom made and bring several benefits to specific requirements of a customer:

- Elementary functions integrated in a compact multifunctional block results in outstanding performance
- Hydraulic ports position and size are adjusted for easy assembly on the machine
- Optimized dimension and weight
- Surface protection adapted to different environmental conditions







# **A WORLDWIDE** SALES NETWORK

## More than 200 distributors in the world

 $\mathbf{F}$  More information

To find the nearest distributor visit our web page



## Sales network

## Poclain Hydraulics global sales locations

#### **CHINA**

POCLAIN HYDRAULICS T&CT (BEIJING) CO, LTD Room 606 Block A of Building one Quanshitiandi Plaza No. A50 Wangjing West Road Chaoyang District Beijing, Post code: 100102 Tel.: +86.10.64.38.66.18

POCLAIN HYDRAULICS (SHANGAI) CO, LTD Factory Building n° 11, Phase II Shuhui Park N° 275 Qianpu Road, Songjiang District Shanghai 201611 Tel: +86 21 37 00 34 15

#### **CZECH REPUBLIC**

POCLAIN HYDRAULICS SRO Ksirova 186, CZ 619 00 Brno - Horni Herspice Tel. : +420 543 563 111

#### FINLAND

POCLAIN HYDRAULICS OY Vernissakatu 6 01300 Vantaa

#### FRANCE

POCLAIN HYDRAULICS FRANCE SAS Route de Compiègne 60410 Verberie Tel. : 03 44 40 78 64 03 44 40 79 66

#### POCLAIN HYDRAULICS FRANCE LYON

58, avenue Chanoine Cartellier Le Cleveland III Z.A. Les Basses Barolles 69230 Saint Genis Laval Tel : 04 78 56 67 44

#### GERMANY

POCLAIN HYDRAULICS GMBH Werner-von-Siemens-Str. 35 64319 Pfungstadt Tel. : +49 6157 / 9474-0

#### INDIA

POCLAIN HYDRAULICS PVT. LTD 3rd Floor, No 52, Agastya Arcade 80 Feet Road, Opposite MSR Hospital Bengaluru 560 094 Tel. : +91 80 4110 4499 +91 80 23417444

#### ITALY

POCLAIN HYDRAULICS SRL Via Remesina int, 190 41012 Carpi (Modena) Tel. : +39 059 655 0528

#### **JAPAN**

POCLAIN HYDRAULICS KK 4-2, Miyoshi cho, Naka ku, Yokohama, Kanagawa 231-0034 Tel. : +81-45-341-4420

POCLAIN HYDRAULICS KK #709, in Toyo Building, 3-2-5, Hachiman-dori, Chuou-ku, Kobe-shi, Hyogo-ken, 651-0085 Tel: +81 78 891 4446

#### KOREA

POCLAIN HYDRAULICS YH #104-1010, 661, Gyeongin-ro Guro-gu, Seoul, 08208 Tel: +82 2 3439 7680

#### NETHERLANDS

POCLAIN HYDRAULICS BENELUX BV Florijnstraat 9 4879 AG Etten-Leur Tel. : +31 76 502 1152

#### **RUSSIAN FEDERATION**

POCLAIN RUS, LLC Novaya Basmannaya street, 28, building 2, office 12 105066 Moscow Tel. : +7 (495) 105 9301

#### **SINGAPORE**

POCLAIN HYDRAULICS PTE LTD 10 Anson Road #35 - 10 International Plaza, 079903 Tel. : +65 6220 1705

#### **SLOVENIA**

POCLAIN HYDRAULICS DOO Industrijska ulica 2 SI-4226 Ziri Tel. : +386 (0)4 51 59 100

#### **SOUTH AFRICA**

PO Box 1272 Ballito, KZN Tel. : +27 82 300 0584

#### **SPAIN**

POCLAIN HYDRAULICS SL C/ Isaac Peral nº8-10, Local nº3 08960 - Sant Just Desvern (Barcelona) Tel. : +34 934 095 454

#### **SWEDEN**

POCLAIN HYDRAULICS AB Sjöängsvägen 10 19272 Sollentuna Tel.: +46 8 590 88 050

#### **UNITED KINGDOM**

POCLAIN HYDRAULICS LTD Nene Valley Business Park Oundle, Peterborough, Cambs PE8 4HN Tel. : +44 183 227 3773

#### USA

POCLAIN HYDRAULICS INC 1300 N. Grandview Parkway PO BOX 801 WI 53177 Sturtevant Tel. : +1.262.321.0676 5720/5721



www.poclain-hydraulics.com



